



family of solutions

# Preface

Datacolor SORT ™

User' Guide Version 1.0 english February 2005

All efforts have been made to ensure the accuracy of this Guide. However, should any errors be detected, Datacolor would greatly appreciate being informed of them. Changes are periodically made to the information and will be incorporated in new editions of the guide.

Datacolor reserves the right to make improvements and/or changes in the product(s) and/or program(s) described in this guide at any time.

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# About

# About this Guide

## Who Should Use this Guide?

This is the Datacolor SORT User's Guide. It is to be read by users of the Datacolor SORT system, who need to know how to begin using the programs. Once you are familiar with Datacolor SORT, this guide provides a reference to help you carry out specific tasks using the system. This guide assumes you are familiar with Microsoft Windows.

## How to Use This Guide

This guide is divided into the following main chapters:

	Preface	Edition, copyright and trademarks, impor- tant addresses.
	Contents	Table of contents.
1	About	Information about this guide.
2	Installation	Installation description for Datacolor SORT.
3	Configuration and Administration	Configuration and administration of Datacolor SORT.
4	Using Datacolor SORT	This chapter provides you with the basic information you need to start and use the system. A step by step description shows you the specification of the basic data and the calculation and correction of recipes.
5	Maintenance and Error Handling	Maintenance of the spectrophotometer, the database and error handling.
6	Windows and Dialog Boxes	Description of the windows and dialog boxes with their parameters. In <i>Chapter 2</i> <i>Installation, Chapter 3 Configuration and</i> <i>Administration</i> and <i>Chapter 4 Using Data-</i> <i>color SORT</i> , some dialog boxes are described in connection with their use.
7	Index	The index should help you to find the descriptions you need.

2

# Installation

# **Supported Operating Systems**

#### Workstations

Windows XP Professional Windows 2000 Professional Windows NT 4.0, service pack 4 or higher Windows 98 **Not recommended! Server** Windows XP Server Windows NT Server, service pack 4 or higher Windows 2003 Server

# Installing Datacolor SORT

	Action	Result
1	Insert the Datacolor SORT compact disc into the CD-ROM drive.	The installation program starts automat- ically.
	If the installation does not start auto- matically, select <b>Run</b> on the Win- dows start menu, type	
	<pre><drive id="">:\setup (<drive id="">: is the identification of the CD-ROM drive, e.g., D:.) in the "Open" field of the "Run" dia- log box, and click OK.</drive></drive></pre>	
2	Follow the advice of the installation program.	



## Note

After installation, the software runs in the demonstration mode and must be validated. Refer to *New Installations on page 2-4*.

# **Updating Datacolor SORT**

For the installation of an upgrade, refer to the installation description of the update and to *Installing Datacolor SORT on page 2-2*.

#### Caution!

The database is upgraded by the update program. But, it is strictly recommended to back up the database before updating. Otherwise, for some versions of the program the database could be deleted and lost.



STOP

Note

- If an old DCIMatch, SmartSort, CentersideQC or Fibramix program is updated to one of the new Spectrum Textile software products, the old software is removed during the installation of the new Spectrum Textile products like Datacolor MATCH, Datacolor SORT.
- If the software security key is not accepted after updating the software runs in the demonstration mode and must be validated. Refer to *Existing Installation on* page 2-5.

## **Datacolor Security System**

A new Software/Hardware security system replaces the old software protection provided by the green parallel port security key.

### **New Installations**

New purchases receive a sticker containing their serial number. This is typically found on the corner of the jewel case.

The software can be installed normally. After installation and if the software is running for the first time, the following dialog box appears:

🇌 datacolor Client Hardware/Software Security	
You are currently running a demonstration of this product.	datacolor
You have 30 days left in your demonstr Internet Explorer users may validate now by click	ration period. ing on this link.
you do not have access to the internet, you can e from the enclosed form to SoftwareLicense@Data sales office or dial 1-800-982-6496 for toll free se	mail the requested information acolor.com or phone your local rvice in the U.S. and Canada.
Serial Number	
Computer Validation Number	
230335218-1752800	
Unlock Response Number	
It may take up to seven days to validate your software do so as soon as possible so that you won't be withouse of this software.	Dut the <u>C</u> ontinue

From the date of the first use, you have 30 days to validate the software. (Any attempt to change this system date will immediately end the demonstration period.)

1 During this period, press the **Continue** button to start the software in demonstration mode. It is possible that not all features will be available while in the demonstration mode.

The users should validate their software as soon as possible, as it may take up to seven days to do so.

2 Visit <u>http://pmweb.datacolor.com</u>, call the local sales office, the Lawrenceville or Dietlikon call centers or mail the necessary information to Datacolor (<u>SoftwareLicense@Datacolor.com</u>) using the validation instruction sheet provided with the software.

## **Existing Installation**

If you already have one of the following Datacolor software packages:

Datacolor SORT, MatchExpress, or Datacolor Process, that run using a green software security key and receive an upgrade due to an upgrade purchase or a software maintenance agreement that does not require re-licensing, your software will run as before. Continue to use the green software security key.

#### What Happens if the Software Security Key Stops Working?

If the software security key fails to work for any reason, the software will be converted to the fourteen days demonstration period. The user then has two options:

- First, check the software security key and make sure that it is still properly attached to the system. If not, reattach it and the software should run normally.
- If it is attached and still fails to respond, the software security key may have failed. Use one of the methods listed in the *New Installations* section to contact Datacolor for validating the software using the software security component.

### What Happens if the User Changes Computers?

If the user needs to change computers, the software will need to be re-validated. Simply follow one of the procedures listed in the *New Installations* section to contact Datacolor with an explanation of why you need to re-validate your software. The validations will be tracked in the Datacolor network to detect any abnormalities and protect the value of your software purchase.



### Note

In this case, the website will not directly validating the user's software, but an email will be generated for a validation request.

### **Upgrading Your Purchase**

Some software packages offer the ability to upgrade the user's purchase level. Using the software security model, it is now easier for users to upgrade their purchase if they want a higher level of software or a new feature module. Simply contact your sales representative to make the purchase. You will be issued a new serial number and a new validation number for your computer. That enables you to run the new features.

# **Removing Datacolor SORT**

	Action	Result
1	On the Windows desktop, double- click the <b>My Computer</b> icon.	The "My Computer" dialog box appears.
2	Double-click Control Panel	The "Add/Remove Programs Proper- ties" are opened.
3	Double-click Add/Remove Programs.	The "Add/Remove Programs Proper- ties" are opened.
4	Select "Datacolor SORT", click Add/Remove, and confirm the removing.	Datacolor SORT is removed.
5	If Sybase is not used again (,e.g., for Datacolor Process,) it can also be removed.	

3

# Configuration and Administration

# **User Administration**

## Specifying, Modifying and Deleting User's Data



Note

Only the user "DCI" can specify and modify user's data.

	Action	Result
1	On the <b>Tools</b> menu, select <b>User</b> Manager - User Administration.	The "User Administration" dialog box appears.
2	In the "User's List," select a user, and click:	
	Add to specify a new user;	<b>Add:</b> The "Add a New User" dialog box appears. Insert name and password, and click <b>OK</b> .
	<b>Remove</b> to delete of a user's data.	<b>Remove:</b> The user data is removed after confirmation.
	Rename to rename a user;	<b>Rename:</b> The "Rename a User" dialog box appears. Specify the new name, and click <b>OK</b> .
3	If finished, click <b>Close</b> .	The "User Administration" dialog box is closed.

## **Changing the Password**



#### Note

The user "DCI" cannot be deleted and has all access rights. These rights cannot be modified.

	Action	Result
1	On the <b>Tools</b> menu, select <b>User</b> Manager - Change Password.	The "Change Password" dialog box appears.
2	Insert the old and new password, and confirm the new one.	
3	Click <b>OK</b> .	The password is changed.

# **Access Rights**

User Permissions	×
Option	Enabled
무 Main	<b>~</b>
Delete and Rename	<b>~</b>
Copy Data	<b>Y</b>
🖃 Datacolor Sort	<b>Y</b>
-⊞ Tools	<b>Y</b>
L⊞ Instrument	✓
ОК	Cancel

	Action	Result
1	On the context-sensitive menu, select User Manager - User Admin-istration.	The "User Administration" dialog box appears.
2	Select the requested user and click <b>Permissions</b> .	The "User Permissions" dialog box appears.
3	Set the permissions and click <b>OK</b> .	The "User Permissions" dialog box closes.
4	In the "User Administration" dialog box, click <b>Close</b> .	The "User Administration" dialog box closes.



#### Note

The setting of a user right is valid for all attached rights at lower levels.

# **Browser Customizing**

9 2	Browse columns for explorer	×
р ЗГ	Data type Sort Job	
31	AUTOINCLUDE DESCRIPTION DynaSortData(DYNASORTDATA_AK) DYNASORTDATA_AK DYNASORTJOB_NA DYNASORTJOBID DynaSortScript(DYNA DYNASORTSCRIPTI DYNASORTSCRIPTI DYNASORTSCRIPTI DYNASORTSCRIPTI DYNASORTSCRIPTI DYNASORTJOB_NAME DYNASORTSCRIPTI DYNASORTJOB_NAME Custom name Custom name	
	DYNASORTJO   DynaSortScript   Sample.NAME   Sample.RGBCO   MODIFICATION   DynaS	í
	Save Reset Close	

You can select the table columns to be displayed as follows:

	Action	Result
1	On the context-sensitive menu, select User's Browser Definition.	The "Browse Columns for Explorer" dia- log box appears.
2	Select the data type (table).	The related data tree is displayed.
3	Check the boxes, the table columns have to be displayed.	In the footer of the dialog box, the checked table column titles are displayed.
4	Click <b>Save</b> .	The settings for the selected table are saved.
5	Repeat steps 3 and 4 to display other table columns.	
	Repeat steps 2 to 4 to alter the dis- play of other tables.	
6	Click <b>Close</b> to close the "Browse Columns for Explorer" dialog box.	



### Note

The **Reset** button deselects all table columns except the object name. It is used if the performance of displaying is not acceptable.

	Action	Result
1	On the context-sensitive menu, select <b>User's Browser Definition</b> .	The "Browse Columns for Explorer" dia- log box appears.
2	Select the data type.	The related data tree is displayed and the checked table column titles are dis- played in the footer of the dialog box.
3	A double-click in a table column title opens the "Custom Name" dialog box.	Refer to the figure on the previous page.
4	Specify the custom name, and click <b>OK</b> .	The table column title is altered.
5	Repeat steps 3 and 4 to alter other table column titles.	
6	Click Save.	
7	Click <b>Close</b> to close the "Browse Columns for Explorer" dialog box.	

You can alter the column titles of the tables as follows:

Using the mouse, you can change the sequence of the table columns by drag and drop.

#### You can alter the position of column titles by drag and drop:

PREPARATION_ID		•
QUALITY_NAME Affinity.AFFINIT	QUALITY_ID CREAT RELATION DATE	
	4	
Save	<u>R</u> eset <u>C</u> lose	

## **Browse Filters**

It is possible to specify customized filters (queries) for selecting data from the database. Customized filters can be ordered from Datacolor. Please contact your Datacolor distributor for more information.

## Note

- The integrated tool for customizing filters needs advanced know-how of both the database and SQL.
- Filters are language dependant. They can only be specified and used with applications that have the same application language.

## **Using Browse Filters**

User defin	able filters				×
Prepare Filte	Define Filter				
Data	Recipe				
<u>F</u> ilter:	Recipes with two o	lyestuffs		-	
	, .	-			
Dyestuff 1		67			
Dyestuff 2		68			
	[	ОК	Cancel	Apply	Help
	-				

	Action	Result
1	On the context-sensitive menu of the requested list window, click <b>Filter</b> .	The "User Definable Filters" dialog box appears.
2	In the "Prepare Filter" tab, select the filter, type the identification(s) of the objects in the fields, and click <b>OK</b> .	The selected objects are displayed in the list window.

## **Disabling Browse Filters**

	Action	Result
1	On the context-sensitive menu of the requested list window, click <b>Reset Filter</b> .	

## **Exporting and Sending Browse Filters**

A filter definition can be exported to a file or be attached to an e-mail.

Jser defin	able filters		×
Prepare Filte	r Define Filter		
Data	Recipe	Language:	: English 🔽
Eilter:	Recipes with two dyest.	iffs 💌	
<u>s</u> ql:			
SELECT Re colorrecipe_ where crl1.p	cipe.Recipe_ID FROM R line crl2 roduct_id=? and crl2.proc	lecipe key join duct_id=? and	n colorrecipe key join colorrecipe_line crl1 , d crl1.colorrecipe_ak=crl2.colorrecipe_ak
	<u> </u>	luate	<u>_lear</u> Dyestuff 1 Dyestuff 2
Save	<u>I</u> mport	E <u>x</u> port	Send <u>M</u> ail <u>D</u> elete Cancel <u>Apply</u> Help
Actio	ı		Result
In the Defina	"Define Filter" tab of Ible Filters" dialog bo	the "User ox,	
•	click <b>Export</b> to expo definition to a file.	rt the filter	The "Save as" dialog box appears. Th file can be saved with the extension ".dmf".
•	click <b>Send Mail</b> to m ter definition.	nail the fil-	The e-mail form appears and the filter definition file is attached.

# **Importing Browse Filters**

	Action	Result
1	In the "Define Filter" tab of the "User Definable Filters" dialog box, click <b>Import</b> .	The "Open" dialog box appears. The file with the extension ".dmf" can be opened and imported.

## Importing Browse Filters directly from the E-mail

	Action	Result
1	On the <b>File</b> menu of the overview window, click <b>Scan Mail</b> .	All attached files with the extension ".dmf" are searched und displayed in the "Loading Filters from Mail" dialog box.
2	Select the requested files, and click <b>Load</b> .	The selected files are imported.

# Calibrating the Monitors Using Datacolor SPYDER2



Note

This function is enabled if the Datacolor SPYDER2 is connected to the USB port.

This function is used to perform the monitor calibration for adjusting the color of the monitor. After calibrating the monitor, all color patches displayed on the screen are more similar to the color of the measured sample. A calibrated monitor enables you to judge and compare colors more correctly before dyeing.

	Action	Result
1	In the "Tools" menu, select	The assistant for monitor calibration
	Calibrate Monitor.	appears.



2 Follow the advises on the screen.

# **Import and Export**

Datacolor SORT supports the import/export of samples and colorant sets with different file formats:

- Sample Import/Export with Datamatch format (\*.EXP, \*.EXQ files)
- Sample Import/Export with Datacolor Envision or Datacolor Tools (\*.QTX files)
- Sample Import/Export with Datacolor SORT (\*.XML files)
- Colorant Set Import/Export with Datacolor SORT (\*.XML files).

The XML files may become very big (a file with 120 samples is about 370KB). You can compress them drastically (24 KB) using WinZip.



#### Note

Internet Explorer Version 5.01 Sp2 or higher must be installed to run the Import/Export of XML files.

## **Exporting Data**

Export function for color samples.

	Action	Result
1	On the Tools menu, select Export.	The "Export" dialog box appears.
		Refer to <i>Export Dialog Box on page</i> 6- 45.
2	Select the data type and the format.	<i>Attention: Datamatch, Datacolor Tools or Datacolor Envision cannot import XML files.</i>
3	Specify path and file name of the export file or use the browse func- tion, and click <b>Export</b> .	

# **Importing Data**

	Action	Result
1	On the Tools menu, select Import.	The "Import" dialog box appears.
2	Specify path and file name of the import file or use the browse func-tion.	Refer to <i>Import Dialog Box on page 6-44</i> . Refer to <i>Importing Colorant Sets on page 3-12</i> for importing colorant sets.
3	Click <b>OK</b> .	If the corresponding options are set, all or the existing samples are prompted. You can <b>Save</b> , <b>Save with Prefix</b> , or <b>Skip</b> them.



#### Note

- Samples are not imported if either the name or the spectral data is the same as data that already exits in the database.
- The import function compares the spectral data when the sample name already exists. A new sample is only created if the spectral data is different. E.g., if sample "Blue 4711" is already in the database, the imported sample, which has the same name but different spectral data, is imported as "Blue 4711 001".
  - Samples imported from EXP files are always stored in the database. If the sample name already exists, a new sample is created with an extension in the name, e.g. sample "Blue 4711" is saved as "Blue 4711-0".

## **Importing Colorant Sets**

Note



- If you import a colorant set that already exists, the program updates the new data. Calibration data is always updated. **Dyestuff prices are not imported.**
- If the fiber of the colorant set does not exist in the database, a dialog opens where you can select an equivalent from your database.
  - This is to avoid creating the same fibers in different languages (e.g. Co, Bw, etc).
- If there is no fiber in the database that matches the fiber of the colorant set, click **No Match @**. A new fiber is then created.

Fiber				×
Fiber of Dyeset:	BW			
Please select fiber	which matches fibe	r of dyeset or clic	k 'No Match'	
Fibers available:			No Match	1
PES SI			• No Match	]
WO		Fiber Creation	D /	
		Fiber Name:	Baumwolle	
			Jodanniono	
1				
	OK		Ca	ncel

Click **OK** to start the import.



## Note

The dye class is treated in the same way as the fiber.

If the dye class of the colorant set does not exist in the database, a dialog opens where you can select an equivalent dye class from your database.
This is to avoid creating the same dye classes in different languages (e.g. Dispersion, Disperse, or Cationique and Basic etc).

If there is no dye class in the database that matches the dye class of the colorant set, click **No Match @**. A new dye class is then created.

- You can modify the dye class ID and name before you start the import.
- Click **OK** to start the import.

Dyeclass	×
Dyeclass of Dyeset Please select Dyeclass or click 'No Match' Dyeclasses available: 1:2 metal complex Acid Basic Basic Direct Dispers	CATIONIQUE which fatches Dyeclass of Dyeset No match Dyeclass creation Dyeclass ID CATI
Reactive Vat	CATIONIQUE Selected ID BAS
	Dyeclass creation     Dyeclass ID     Cat     Dyeclass Name     Cationic

# Importing and Exporting Samples as QTX Files

Export	×
Samples (Datamatch; *.EXP)	
Samples (Datacolor Envision/Colorite; *.QTX)	
Samples (Datacolor Match/DCIMatch; *XML)	
O Dyesets (Datacolor Match/DCIMatch; *XML)	
Selected Standard	
🙀 {All Data}	
÷ 200204-B8310104-002	
Selected Batches	
🙀 {All Data}	
÷ 200204-B8310104-003	
Filename	
EnvisionSample.QTX	-
Browse OK Cancel Help	

Datacolor SORT can export/import samples to/from QTX files. A file always contains a standard and its batch(es). It is not possible to select more than one standard. In this case, you must specify multiple export files.

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#### Note

If you select only batches, the dialog box closes when you click "OK". No samples are then exported.

# **Backing Up Using Datacolor SORT**

The backup function saves the database to the selected target drive and folder.

	Action	Result
1	On the "Tools" menu, select <b>Backup</b> .	The "Backup" dialog box appears.
2	Specify target drive and path (or use the browse button), and click <b>OK</b> .	The contents of the database are saved.

#### Caution



Before the backup is made all databases are validated. This may take up to several minutes depending on the size of the databases. If there is a problem with one of the databases, a message is displayed and the backup is not made. An old backup must be restored in this case.

# **Backing Up Using Sybase Utilities**

The backup utility is used to store running databases, database files, transaction logs, and write files.

You can access the backup utility ...

- using Sybase Central, or,
- using the system command line to call the **dbbackup** utility. This utility can be used for specifying batch or command files.

The backup utility copies the database file and the transaction log of a single database.

## **Backing Up Using Sybase Central**

#### **Backing Up A Running Database**

	Action	Result
1	Start Sybase Central.	
2	Connect the database.	
3	Right-click the database and select <b>Backup</b> on the context-sensitive menu.	
4	Follow the instructions of the wizard.	

#### Backing Up A Database File or A Running Database

Action	Result
Start Sybase Central.	
Open the "Utilities" folder in the left panel.	
Double-click the <b>Backup Database</b> in the right panel.	
Follow the instructions of the wizard.	
	Action Start Sybase Central. Open the "Utilities" folder in the left panel. Double-click the Backup Database in the right panel. Follow the instructions of the wizard.

## The dbbackup Command

#### Syntax

Dbbackup [switches] path

#### Switches

Switch	Description	
-c "keyword=value"	Database connection parameters. If the connection parameters are not specified, the parameters of the SQLCONNECT environment variable will be used (if they are set).         Parameters:         eng=engine         dbn=database name         uid=user ID         The user must have DBA authority or REMOTE DBA authority.         pwd=password	
-d	Only stores the main database file.	
-l file name	Stores the transaction log file to a file with the specified name.	
-n	The switch is only active, if the switch -r is set.Changes the name of the transaction log file to the following format:yymmddnn.logyyyearmmmonthdddaynnnumber in the range of 00 to 99.	
-o file name	Creates a file for the log output.	
-q	Quiet mode: Messages are not printed.	
-r	Rename and start a new transaction log.	
-t	Only stores the transaction log.	
-W	Only stores the write file.	
-X	Deletes and restarts the transaction log.	
-X0	Deletes and restarts the transaction log without backup.	
-у	Replaces files without confirmation.	

# **ASCII Output (Option)**

The ASCII output option supports writing data to an ASCII file when you can print data. This option includes specifying, modifying and deleting ASCII forms.

## **Specifying ASCII Forms**

Action	Result
1 On submenu "ASCII Forms" of th "Tools" menu, select <b>New</b> .	ne The "ASCII Output Definition" dialog box appears.
ASCII OUTPUT Definition	×
Template         LabDyelot         Deration         Parameter         ProdCorr         QC-Cie94         QC-Cielab         QC-Crec         QC-Datacolor         QC-Din6175         QC-Din99         QC-Fmc2         QC-Ms89	Select a template you want create an ASCII form from.

2 Select a template from the list, and The "Data" dialog box appears. click **Next**.

< <u>B</u>ack

<u>N</u>ext >

Cancel

Help

Becords / Fields <ul> <li>CombProcess_ID</li> <li>CombProcess_Name</li> <li>ColorType_Name</li> <li>Batch_Name</li> <li>DyedSample_Name</li> <li>Trial</li> <li>Weight</li> <li>Weight</li> <li>Weight</li> <li>Weight</li> <li>Length</li> <li>LengthUnit</li> <li>Affinity_ID</li> <li>Affinity_Name</li> <li>Colorimetric2</li> <li>BulkedCallOff</li> </ul>	Field Properties         Field:       Affinity_Name         Type:       text         Field not selected, double-click to select it.
Double-click to select or deselect	< <u>B</u> ack <u>N</u> ext > Cancel Help

- Folder without selected fields. Click the folder to open or to close it.
- Folder with selected fields (signed by red dots). Click the folder to open or close it.
- Non-selected field with opened properties. Double-click the icon to select the field. Click the icon to close the field properties.
- Selected field with closed properties. Double-click the icon to deselect the field. Click the icon to open the field properties.
- Select the fields to be written to the ASCII file.
   The corresponding field properties are displayed.
   The number of decimal digits can be altered for all fields of type "double".
- 4 Click **Next.** The "Options" dialog box appears.

Options					×
<u>F</u> ield Delimiter: <u>R</u> ecord Delimiter: <u>S</u> tring Delimiter:	 	Field Descript Field Descript File <u>n</u> ame:	ion <u>L</u> ine [ ion <u>P</u> refix: ASCII_file	File <u>Append</u> Overwrite	
		< <u>B</u> ack	<u>N</u> ext >	Cancel	Help

Field D	elimiter	If necessary, change the field delimiter.	
Record	Delimiter	If necessary, change the record delimiter.	
String [	Delimiter	If necessary, change the string delimiter.	
Field D	escription Line	Check the box if a field description line is required.	
Field D	escription Prefix	If necessary, type a field description prefix.	
File Na	me	Type the path and the file name.	
File		Select "Append" if the new records should be added to an existing file, or,	
		select "Overwrite" if the existing file should be overwritten.	
5	Click Next.	The "ASCII Form Name" dialog box appears.	
6	Type the name of the form, and click <b>Finish</b> .		

# **ASCII** Output of Basic Data

	Action	Result
1	In the corresponding list window, select the object that should be printed to an ASCII file.	
2	On the basic data menu, click <b>ASCII</b> .	The file is saved to the place specified in the ASCII form.

#### Example: ASCII output of an affinity

@"ID","Name","FiberGroup" "55PES/45CV WASH","55PES/45CV washed 70° C","PES/VI" @"Fiber","Part" "Polyester",55.00 @"Fiber","Part" "Viscose",45.00 @"QualityID","QualityName" "55PES/45CV LICL","55PES/45CV Libero Classic"
<ul> <li>@"ID","Name","FiberGroup"</li> <li>"CO3","C04200 (BASF) gebl.BW-RENFORC","CO"</li> <li>@"Fiber","Part"</li> <li>"Cotton",100.00</li> <li>@"QualityID","QualityName"</li> <li>"S4","C04200 (BASF) gebl.BW-RENFORC"</li> </ul>

# **Specifying Print Forms Using the Pager**

The pager is used to specify print forms. A set of forms is delivered by Datacolor. The user can modify these forms or specify new ones.

## Starting the Pager



 On the Windows start menu or the desktop, click the Pager icon. The "Pager" window appears.

Specifying A New Print Form

Refer to Pager Window on page 6-46 for more information about the parameters.

Action	Result
In the toolbar or on the "File" menu, select <b>New</b> .	The "Template Identification" dialog box appears.
Select "Application", "Option" (object type), "Language", and "Version", and click <b>OK</b> .	An empty form appears containing all sections available for the selected option.
Click the section to be specified.	
<i>Inactivate an unused section:</i> On the Edit menu, select Hide Cur- rent Section, or select the requested section on the "Sections" menu.	The check mark is removed and the section is not used in the current print form.
Specifying a text field:	
<ol> <li>In the toolbar, select the text tool.</li> <li>Draw and place the requested text field.</li> </ol>	
<ol> <li>In the toolbar, select "loggle Properties."</li> <li>Specify the text and change the other parameters if requested.</li> </ol>	The "Properties" box appears.
Specifying a database field:	
<ol> <li>In the toolbar, select "Toggle Properties."</li> <li>Select and place the requested database field. The parameters of the fields can be altered using the "Properties" box.</li> </ol>	The "Fields" list box opens displaying all available fields. A text field for the description and a field for the data is displayed.
	<ul> <li>Action</li> <li>In the toolbar or on the "File" menu, select New.</li> <li>Select "Application", "Option" (object type), "Language", and "Version", and click OK.</li> <li>Click the section to be specified.</li> <li><i>Inactivate an unused section:</i></li> <li>On the Edit menu, select Hide Current Section, or select the requested section on the "Sections" menu.</li> <li>Specifying a text field: <ol> <li>In the toolbar, select the text tool.</li> <li>Draw and place the requested text field.</li> <li>In the toolbar, select "Toggle Properties."</li> <li>Specifying a database field: <ol> <li>In the toolbar, select "Toggle Properties."</li> <li>Select and place the requested.</li> </ol> </li> </ol></li></ul>

The "Open" box appears.

#### 4 Draw rectangles and ellipses:

- 1. In the toolbar, select the rectangles or ellipses tool.
- 2. Draw and place the graph. The parameters of the graph can be altered using the "Properties" box.

#### Enter a bitmap graph:

- 1. In the toolbar, select the "Bitmap" tool and click the selected section.
- Search and select the graph (supported are \*.bmp, \*.pcx, \*.jpg graph), and click **Open**.
- Place the graph. The parameters of the graph can be altered using the "Properties" box.

#### Specifying date/time, page number or form (file) name:

1. In the toolbar, select the requested tool and place the field.

# Remove all field from the current section:

1. In the toolbar, select the requested tool and place the field.

#### Deleting a field:

- 1. Select the field and press **Ctrl** + **Del**.
- 5 In the toolbar or on the "File" menu, The "Form Name" dialog box appears. select **Save (As)**.
- 6 Specify a form name, and click **OK**. The new print form is created.
# Modifying A Print Form

Refer to *Pager Window on page 6-46* for more information about the parameters.

	Action	Result
1	In the toolbar or on the "File" menu, select <b>Open</b> .	The "Template Identification" dialog box appears.
2	Select "Application", "Option" (object type), "Language", and "Version", and click <b>OK</b> .	The selected form appears.
3	Alter the form as requested. Refer to <i>Specifying A New Print Form on page 3-21</i> .	
4	In the toolbar or on the "File" menu, select <b>Save</b> , and click <b>OK</b> .	The print form is altered.

# **Deleting or Renaming A Print Form**

	Action	Result
1	In the toolbar or on the "File" menu, select <b>Delete/Rename</b> .	The "Form Maintenance" dialog box appears.
2	Select the requested form.	
3	<b>Renaming:</b> Click the form name, alter the name, and press <b>ENTER</b> .	The name is altered.
	<i>Deleting:</i> Select <b>Delete</b> , and con- firm the deletion.	The selected print form is deleted.

# **Importing Print Forms**

	Action	Result
1	On the "File" menu, select Import.	The "Open" dialog box appears.
2	Search and select the form to be imported, and click <b>Open</b> .	The selected file is imported.

# **Exporting Print Forms**

	Action	Result
1	On the "File" menu, select <b>Export</b> .	The "Form Maintenance" dialog box appears.
2	Select the form to be exported and click <b>Export</b> .	The "Save as" dialog box appears.
3	Select the path, specify a file name, and click <b>Save</b> .	The selected form is exported.

4

# **Using Datacolor SORT**

# **Basics**

### **Starting Datacolor SORT**



On the Windows start menu or the desktop, click the Datacolor SORT icon. The SORT Job List window appears.

### **Data Handling**

#### **Browse and Selecting**

#### Using the object tree

All objects are displayed in a structured list on the left of the "Explorer" window.

#### Opening and closing structure levels:

- + A + sign indicates that there are hidden subordinate folders and/or objects. Click the + sign to open the next structure level.
- Click the sign to close all subordinate structure levels.

1

#### Selection of objects:

	Action	Result/Notes
1	Select the requested object folder using the left mouse button.	The object folder data is displayed in the corresponding view.

#### Context-sensitive menu:

New Folder	Adds a new subfolder to the selected folder. <i>Type a meaning-ful name.</i>
Delete	Deletes the selected folder (only if the folder is empty).
New Root Folder	Adds a new root folder. Type a meaningful name.
Rename	Is used to rename the selected folder.
Data Type in this Folder	Opens the "Data in Folder" dialog box used for searching data types and the corresponding data in the selected folder. Refer to <i>Data in Folder Dialog Box on page 6-7</i> .
Find in Folder	Opens the "Find <data type=""> in Folder" dialog box used for searching data records with a determined name or part of the name. The <data type=""> of the opened list window is used. Refer to <i>Find in Folder Dialog Box on page 6-8</i>.</data></data>

#### Searching data types and the corresponding data in the selected folder Refer to *Data in Folder Dialog Box on page 6-7*.

#### Searching objects of a determined data type

	Action	Result/Notes
1	On the context sensitive menu, select <b>Find in Folder</b> .	The "Find <data type=""> in Folder" dialog box is displayed. The data type of the opened list window is selected.</data>
2	Type the name (or a part of the name) of the searched data records, select the search restrictions, and click <b>Search</b> .	Refer to <i>Find in Folder Dialog Box on page 6-8</i> . The corresponding data is displayed.
3	Select one or more of the items in the "Search Result" box and right- click to display, print, or to make an ASCII output of the data.	



#### Note

The number of data records to be displayed is limited to 1000. A message is displayed, if the limit is exceeded

#### Using the list windows

A mouse double-click in an object opens a window, dialog box, or property sheet, that is used to alter or delete the corresponding object data. Refer also to *General table func-tions on page 4-5*.

#### **Field-specific functions**



#### Switch between selection and input mode (1)

Click to switch between selection and input mode.



Selection mode



Input mode The input mode is locked.

#### Data selection step by step (2)

The upper partial button selects the values step by step in descending order (previous), the lower partial button in ascending order (next).

#### Browse buttons (3, 4)

The upper browse button (3) opens the "Directory" dialog box used for folder selection. The lower browse button (4) opens a list or search box to select data corresponding to the field.

#### Selection aids for fields and table column headers

The following selection aids are implemented for input fields with a link to another object (drop-down combo boxes or fields with a browse button):

Typed characters are used for search criteria. In front of the field, they are displayed in red and into disappointed brackets. The following wildcards are available:

% (percent)	Replaces an undefined number of characters. % <i>is set per default at the end of the search string.</i>		
_ (underscore)	Replaces any single character.		
[ ]	The characters (or a range of characters) between the square brackets are to be included in the data found.		
Examples:	[or]	Displays only names that contain the characters <b>o</b> or <b>r</b> .	
	[b-h]	Displays only names that contain the characters of the range ${f b}$ to ${f h}$ .	
[^ ]	The characters (or a range of characters) between the square brackets are not to be included in the data found.		

If you scroll using search criteria, only the corresponding objects are displayed.

ID<mark></mark>%ea}

#### General table functions

#### Selecting columns for sorting and filtering:



Click the column title to be selected. The column is marked with sorting sign and arrow.

Data is sorted using two criterias:

1<sup>st</sup> priority has the column you have clicked in;

2<sup>nd</sup> priority always has the object name (if it is selected in "User's Browser Definition".).

#### Changing the order:

Click the column title of the selected column for changing the order between ascending and descending.

#### A selection filter can be defined for each column:

- 1 If necessary, select the column title field.
- 2 Type the characters to be used as selection criteria. A binocular sign is displayed and the data is selected according to the criteria.
  - The wildcard % can be used.
  - The selection criteria can be changed as long as the column is selected.
  - Use **Backspace** to remove the character on the left of the cursor.
  - Use Shift + Backspace to remove the entire selection criteria.

#### Examples:



The names of the table columns can be altered using the "User's Browser Definition" function of the "Tools" menu. Refer to chapter *Browser Customizing on page 3-4*.

#### **Tool tips**

In many places tool tips are implemented: Setting the cursor to this place, a contextsensitive information appears (refer to figure below).

Calibration			Formulation		
ngth	dE	Method	Min. Con	Max. Conc	
)0	0.0	Measured	0	5.6	
)0	0.0	Measured	0	4	
)0	0.0	Measured	0	8	
)0	0.0	Measured	0	4	
)0	0.0 <sub>N</sub>	Measured	0	4	
)0	0.0 M	Moseurod		Q	
)0	0.0	Weasured	U U	4	

#### **Opening context-sensitive menus**

Context-sensitive menus are available in different windows, dialog boxes, and fields (Refer to the corresponding descriptions.). For opening, set the mouse cursor into the corresponding field or table column and click the right button.

#### Specifying, Modifying and Deleting Objects

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#### Note

The delete, move, copy, and rename functions are only available for users having the corresponding access rights.

Specify or modify an object, you can specify new objects of another linked object type using the corresponding tab or selection field.

**Example:** In the "Quality/Style Property Sheet", you can specify a new affinity as follows:

- Use the "Affinity" tab.
- In the "Affinity" field of the "Quality/Style" tab, use the "Input Form" function of the context-sensitive menu.

Affinity	No Folder			
		<u>F</u> older	Ctrl+F	
Grey Quality		<u>B</u> rowse	Ctrl+B	
Lab. Note:		Input form	Ctrl+I	_
Deed Mater		New code	Ctrl+N 🔨	_
Prod. Note:				

#### Opening the input form

	Action	Result/Notes
1	If available, select the corresponding tab, or, right-click the selection field where the new object should be entered.	A context-sensitive menu appears.
2	Select Input Form.	The requested tab, box, or window appears.

#### Specifying objects

	Action	Result/Notes
1	Select a folder, if necessary.	
2	Switch to the input mode.	The input mode icon appears.
3	Specify the new object name or overwrite the existing name with the new one.	
4	Specify the other data.	Fields marked with a red <b>*</b> are man-
		datory.
		Refer to the corresponding description in chapter <i>Windows and Dialog Boxes</i> <i>on page 6-1</i> for more information about the parameters.
5	Click Insert.	The new object is created.

### **Modifing and Deleting Objects**

	Action	Result/Notes
1	Select the object data to be modified or deleted.	Refer to <i>Browse and Selecting on page</i> 4-2.
2	<i>Modifying:</i> In the requested fields, change the object data, and click <b>Save</b> .	The input mode icon appears. The object is altered.
3	<b>Deleting:</b> Click <b>Delete</b> and confirm the deletion.	The object is deleted.



### Note

An object cannot be deleted, if it is linked to other objects. If the system cannot delete an object, all valid links are listed in the "Delete Check" info box.

### **Calibration and Measurement**

Note



- For further details about your spectrometer refer to the manual supplied with your system.
- It is not possible to re-measure color types if they are linked to other tables.

#### **Calibrating Your Spectrophotometer**

Your spectrophotometer must always be calibrated after switching on. It is recommended to calibrate at least every eight hours. Different types of spectrophotometers have different settings. This section gives a general description of the calibration.

Action	Result/Notes
Check that your spectrophotometer	
is switched on.	

|--|

#### Note

1

Leave the spectrophotometer to warm up for a few minutes. Datacolor recommends that for the greatest accuracy you should wait thirty minutes before calibrating.

2 If you select the Measure Directly

Refer to *Measurement Main Window* on page 6-27.

button missing calibrations are requested automatically.

For an intentional calibration, click

the **Measure** ... button and in the opened "Measurement" dialog box, select the "Calibrate" tab. After specifying the parameter values according to your spectrophotometer, click **Calibrate**.

3 Follow the advice on the screen.

#### **UV** Calibration

#### **Calibration Methods**

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#### Note

There are several methods that can be used to calibrate the adjustable UV filter position. Please refer to the whiteness standard you are using to determine the method to be used.

**Ganz/Griesser:** This procedure uses the Ganz/Griesser calibration method. The light source is filtered to simulate the D65 Illuminant and the Ganz Griesser parameters are used to calculate the filter position. In addition, the target whiteness value is based on 10<sup>1</sup>/<sub>4</sub> standard observer data.

**CIE using D65/10:** The light source is filtered to simulate the D65 illuminant. This is the procedure used to perform a CIE Whiteness evaluation.

**ISO Brightness (C):** The light source is filtered to simulate Illuminant C. This is the procedure used to perform an ISO Brightness evaluation.

#### Example using the Ganz/Griesser method



Note

The UV calibration is only available for instruments with the whiteness option.

The UV calibration is necessary to ensure a constant UV emission of the bulb.

#### Definition of the Ganz/Griesser whiteness parameters

This definition is necessary if a bulb or an other part of the optical illumination system has been replaced.

Measurement Main Window	×		
Measurement conditions:	Flashes: 2 Cut-off: NONE		
Image: Second			
	D65/10 (Ganz-Griesser) D65/10 (CIE Whiteness) C (ISO Brightness)		
Accept Auto-Calibrator	Close		
5F600 COM1:19200,N, 8,2 Mult.:=4 Tol.:=CieLab F=1.00,DE=1.0	Time left=4:40		

#### Action

**Result/Notes** 

- 1 In the "Measurement Main Window", select the **UV Calibration** tab.
- 2 Select specular **Excl**.
- 3 Set aperture LAV.
- 4 Click Whiteness Parameters. The "Ganz/Griesser Calibration" dialog box appears.

Gar	nstrument-specific parameters determination Current UV 87.2953 Nominal whiteness 174.5	
	blor Coord.: Cond.:	
	Action Result/Notes	
5	In the "Ganz/Griesser Calibration" dialog box, specify the "Nominal Whiteness", and click <b>Measure</b> .	
6	Repeat step 5 for all samples of your whiteness scale.	
7	Click <b>Calculate</b> . The calibration results are displayed.	
Calibration Results:		



	Action	Result/Notes
8 Re- 400 san tion	Re-calibrate until "dW/dS" is 4000 ±10 (You must measure all samples again for each Re-calibra- tion.).	The program optimizes the UV filter position for each re-calibration.
		dw/dS= 4002.38
		The value of this example is ok.
9	If the value is ok, click <b>Accept</b> .	The "Instrument-specific Formula Parameters" dialog box appears.

"Instrument-specific Formula Parameters" dialog box:

#### Checking the UV part of the bulb

The periodical check of the UV emission of the bulb is done using an "Illuminant Checker" sample. The Ganz/Griesser whiteness is calculated and the UV filter is adjusted.

🕐 Measurement Main Window 💦	×		
Measurement conditions:			
1 Specular: EXCL. 2 Aperture: LAV 3	Flashes: 2		
4 UV %: 68.0 6	Cut-off: NONE		
🛛 Multiple 🛛 🕷 Until Tol. 🛛 🞴 Calibrate 🗍 🦞 Instruments Setup 🗍 🗊 General Option:	s 🛃 UV Calibration 📘 🚺 🚺		
Periodical Illuminant checker:	Whiteness parameters		
Nominal Whiteness: UV Filter Position [%]:			
Whiteness of test- tile: 150 Position to set [%]: 70	Re-Calibrate parameters		
Whiteness found: using position [%]:			
Whiteness Difference:			
	UV Calibration Methods:		
Color Coord.: Cond.: D65/10 (Ganz-Griesser)			
	D65/10 (CIE Whiteness)		
	C (ISU Brightness)		
	Close		
SF600 COM1:19200,N, 8,2 Mult.:=4 Tol.:=CieLab F=1.00,DE=1.0	Time left=4:40		

	Action	Result/Notes
1	In the "Measurement Main Window", select the <b>UV Calibration</b> tab.	
2	Select the "UV Calibration Method".	
3	Specify the whiteness of your "Illumi- nant Checker" sample in the "White- ness of Test Tile" field, and click <b>Auto-Calibrator</b> .	The whiteness difference is calculated and the UV filter is adjusted automati- cally (if the instrument supports it).
4	Repeat the "Auto Calibration" until the "Whiteness Difference" is in the range of 1.5, then click <b>Accept</b> .	

#### Instrument Correlation

There is always some variation in performance between different instruments. This difference becomes a part of each color evaluation if the standard and batch measurements are carried out using different instruments. While the inter-instrument agreement specification for Datacolor instruments is very tight when working with very small acceptability tolerances, small variations in instrument performance may have a significant impact on all the color evaluations. Maestro offers the additional "correlation" feature to reduce these performance differences further.

Correlation allows you to adjust the performance of an instrument in order to match it to another reference or "master" instrument. This adjustment is carried out by the application of "correlation" factors calculated using the results of the spectral test. Using the differences between the master measurement and the current measurement, the program calculates a set of factors that are applied to each measurement, and which reduce the color difference between the two measurements. By generating correlation factors for every instrument used in the supply chain, the measurements made by each unit can be adjusted to simulate the performance of a single master unit. The result of this is that the Pass/Fail decisions will reflect the differences in the samples rather than in the instruments used to measure them. These correlation factors are generated using Maestro. The instrument correlation feature is enabled through the instrument driver module, however, which is accessible using any Datacolor program, including Maestro.

Once the correlation factors have been generated, they can be applied to raw measurement data to compensate changes in instrument performance. The adjusted measurement data should then closely resemble the measurement data produced by the master unit.

By designating a single instrument as "master", and generating correlation factors for every instrument used in the supply chain, you can minimize any color differences caused by differences in instrument performance. This allows you to share color data electronically, and you will have the confidence that the instruments' Pass/Fail decisions are accurate evaluations, regardless of the instrument(s) used for the measurement.

#### **Configure and Enable the Maestro Correlation Feature**



#### Notes

- **Master Instrument:** You must identify the master instrument. This is the instrument used to generate the master measurements for the reference tile set. When you select "Install" in the Maestro correlation feature, the information about the reference instrument will become available here.
- If the instrument correlation is enabled, all measurement data displayed and stored will be adjusted data.
- Instrument correlation can be enabled/disabled using any Datacolor program. The "Measurement Main Window" is accessed using either an "Instrument" menu or an instrument icon of the Datacolor program you are running.

Measurement Main Window	7	X
Measurement conditions:         1       Specular:       INCL.       2         4       UV % :       100.0         Image: Single       ⊠ Multiple       Image: Single       E Contract	Aperture:	LAV 3 Flashes: 2 6 Cut-off: NONE
Uptions		Correlation setup:
Multiple Measurement Until Tolerance Instrument Calibration Correlation Green Tile Test	© ON © OFF	Master instrument:       SF500 228         Manufacturer:       Datacolor         Model:       SF500         Serial number:       228         Geometry:       d/8         Firmware version:       SCI&SCE         Aperture:       LAV         UV:       UVINC         file:       C:\Program Files\Datacolor\Correlation Files
		Save options
5E600 COM1:19200 N. 8.2 Mult.:=4	Tol. :=Ciel	Close
	July Con-	
Action		Result/Notes
1 In the "Measurement Main Wi select the <b>General Options</b> t	ndow", ab.	
2 In the left box, click "Correlati	on".	The "Correlation setup" box appears on the right.
3 Select the master instrument.		All information about the master instru- ment selected appears in the corre- sponding fields.

- 4 Click the button **ON** to enable the correlation feature, resp. the button **OFF** to disable it. When enabled, every measurement made will be adjusted based on the correlation data in the file identified at the bottom of the window.
- 5 Click **Save options** to save your settings.

#### **Green Tile Test**

The green tile test checks the instrument after the calibration. If the test fails the instrument must be calibrated again.

Configure t	he green	tile test
-------------	----------	-----------

Measurement Main Window	X
Measurement conditions:	
1 Specular: INCL. 2	Aperture: Normal 3 Flashes: 100
4 UV %: 0	6 Cut-off: NONE
🖪 Single 🛛 🛛 Multiple 🛛 🐻 Until Tol. 🖢 🖬	Calibrate 🦞 Instruments Setup 🖸 General Options
Single Measurement Multiple Measurement	Green Tile Test
Until Tolerance	Performs diagnostic tile test after ALWAYS
Green Tile Test	Limit for diagnostic tile test 0.5
	Keeps the test results (reflectance)
	Treat failed diagnostic tile test like uncalibrated
	Folder for the green tile data
	Delete diagnostic tiles:standardssamples
	Diagnostic tile test: performs
	Save options
	Close
SIM2000 Com1:9600,N, 8,2 Mult.:=4	Tol.:=CieLab F=1.00,DE=1.0 Time left= 5:5
· · · · · · · · · · · · · · · · · · ·	

#### Parameters

Perform diagnostic tile	Values:	ALWAYS	The test is performed after each calibration.
		OPTIONAL NEVER	The test can be skipped. The test is not performed.

	Action	Result/Notes
1	In the <b>General Options Tab</b> of the "Measurement Main Window", select <b>Green Tile Test</b> .	
2	Set the parameter values, and click <b>Save Options</b> .	

#### Test results:

Diagnostic Test Result		×
Instrument: SIM1000	123455 Moyal Ltd	OK
Reference diagnostic tile:		Print
TEST SIM2000123455 SCI NOR.UVEXC		
Sample diagnostic tileTEST SIM2000123455 SCI NOR.UVEXC 020815 15:08		
Illuminant:     D65/10       Formula:     CMC L = 2.0 C = 1.0 TF= 0.50	8 <sup>R(%)</sup>	
Reference         56.84         31.82         152.23	8	
Sample 56.80 31.76 152.07	-	
Difference         0.04         0.06         0.16		
CMC delE 0.06		



### Note

Only CMC 1:2 is used for the test.

If the test fails, the traffic light is red. If configured, the status of the instrument is set to "not calibrated".

The samples are named as follows:

Green tile test (Standard): \_\_\_\_TEST SF3008 SCI UVINC

Green tile test (Batch): \_\_\_\_TEST SF3008 SCI UVINC 010321 11:46

The name contains the type (SF300), the serial number (8), the measurement condition (SCI UVINC), and (only for samples) the date and the time of the measurement.

The instrument settings and the measurement conditions are displayed in the status bar of the "Measurement Main Window".

#### Measurement

Note



The program stores the type (tab) of the last measurement. The tab used for the last measurement appears for each new one.

#### Single measurement using the "Measure Directly" button

	Action	Result/Notes
1	Check that your spectrophotometer is switched on and calibrated.	Refer to Calibrating Your Spectropho- tometer on page 4-8
2	Place the sample into the spectro- photometer.	
3	For a single measurement and if you do not need any parameter alter- ations, click the <b>Measure Directly</b>	The measurement is executed.
	outton.	
4	Click <b>Insert</b> to save the measure- ment.	Inserts a substrate delivery measure- ment into the substrate deliveries, for example.

#### Measurement using the "Measure" button

	Action	Result/Notes
1	Check that your spectrophotometer is switched on and calibrated.	Refer to Calibrating Your Spectropho- tometer on page 4-8.
2	Click the <b>Measure </b> button, or, on the context-sensitive menu, select <b>Measure</b> .	The "Measure" dialog box appears. Refer to <i>Measurement Main Window on</i> <i>page 6-27</i> .
3	Select the "Single" tab for a single measurement.	Refer to <i>Single measurement on page</i> 4-18.
	Select the "Multiple" tab for a multiple measurement.	Refer to <i>Multiple measurement on page</i> 4-19.
	Select the "Until Tolerance" tab for an until tolerance measurement.	Refer to <i>Until tolerance measurement</i> on page 4-20.

#### Single measurement

	Action	Result/Notes
4	Place the sample to the spectropho- tometer, and click the <b>Measure</b> but- ton.	The results of the measurement are displayed in the subordinate tabs.
5	Click Close.	The "Measurement" dialog box is closed.
6	Click <b>Insert</b> to save the measure- ment.	Inserts a substrate delivery measure- ment into the substrate deliveries, for example.

#### Multiple measurement

	Action	Result/Notes
4	Place the sample to the spectropho- tometer, and click the <b>Measure</b> but- ton.	The results are displayed in the graph and in the table. Average and deviation are calculated continually.
	For each additional measurement, move the sample and click <b>Measure</b> again.	Refer to <i>Multiple Tab on page 6-28</i> (Measurement Dialog Box.)
5	In the table, cancel the unusable measurements using the mouse. Click <b>Accept Now</b> to save the measurement before the specified number is done.	Average and deviation are calculated continually.
6	If the specified number of measure- ments is done, the "Measure" button changes to "Accept". Click <b>Accept</b> to save the measure- ment.	Inserts a substrate delivery measure- ment into the substrate deliveries, for example.
7	Click Close.	The "Measurement" dialog box is closed.

#### Until tolerance measurement

	Action	Result/Notes
1	In the "General Options" tab, select the <b>Until Tolerance</b> option.	The "Until Tolerance" data box appears.

<ul> <li>Measurement Main Window</li> </ul>	X
Measurement conditions: 1 Specular: INCL. 2 4 UV %: 71.9 Single Multiple Solution Tol. Coptions Single Measurement Multiple Measurement Instrument Calibration Correlation Green Tile Test	Aperture: LAV 3 Flashes: 2 6 Cut-off: NONE alibrate ♥ Instruments Setup ♥ General Options ☑ UV ● ● Until Tolerance: Tolerance Factor 0.8 CieLAB CMC I = 2.0 c = 1.0 Datacolor FMC2 Jpc79 M&S89 CIE 94 DIN99
	Save options
	Close
SF600 Com1:19200,N, 8,2 Mult.:=4	Tol.:=Cmc F=0.80,I=2.0;c=1.0 Time left= 6:18

- 2 Select the formula, set the tolerance factor, and click **Save Options**.
- 3 Select the **Until Tolerance** tab.

Measurement Main Window
Measurement conditions:
🖪 Single 🛛 Multiple 📓 Until Tol. 😰 Calibrate 🦞 Instruments Setup 🗿 General Options 📓 UV 💶 🕨
< Z >> DEL. Refresh Color : Nr : L: C: h:
BR[%] 2 78.85 9.65 155.37 2 78.85 9.65 155.38 8 8 8 9 1 1 1 1 78.85 9.65 155.38 1 1 1 1 1 1 1 1 1 1 1 1 1
Brightness L: Chromacity C: Hue       h:         Average:       78.847       9.649       155.377         Deviation:       0.001       0.002       0.006         Total       :       2       Selected:       2         Accept       0.0014648*       Accept       001       0.02         Close       Close       Close
SF600 Com1:19200,N, 8,2 Mult.:=4 Tol.:=Cmc F=0.80,l=2.0;c=1.0 Time left= 7:59

4 Place the sample on the spectrophotometer, and click the **Measure** button.

For each additional measurement, move the sample and click **Measure** again.

5 In the table, cancel the unusable measurements using the mouse. Click **Accept Now** to save the measurement before the specified number is done. The results are displayed in the graph and in the table. Average and deviation are calculated continually.

Refer to *Multiple Tab on page 6-28* (Measurement Dialog Box.)

Average and deviation are calculated continually.

# Specifying, Modifying or Deleting Tolerances

### Specifying A New Tolerance

	Action	Result/Notes	
1	Open the "Tolerance Block Program" dialog box.	Refer to <i>Tolerance Block Program Dia-</i> <i>log Box on page 6-34</i> for information about the parameters.	
2	Specify the tolerance name		
3	Select the requested tab and specify the tolerance values.	Refer to Browse and Selecting on page 4-2 and Specifying, Modifying and	
	For Datacolor pass/fail formula refer to the following section.	Deleting Objects on page 4-6.	
4	Click Save.	The new tolerance is created.	

Datacolor

#### Datacolor pass/fail formula

	Action	Result/Notes
1	Select the "Datacolor" tab.	
2	Specify the tolerance name	
3	Click Datacolor Block Training for tolerance block calculation based on visually excepted stan- dards and the related batches.	The "Datacolor Tolerance Block" dialog box appears. Refer to <i>CieLab Tab on page 6-35</i> for information about the parameters.
	<ul> <li>For changing the formula, click Diff. Formula and select the for- mula.</li> </ul>	The "Select Difference Formula" dialog box appears.
	Select or measure the standard and the related batches.	In the table, the batches are listed. All batches with a CMC color difference <= 1 are selected automatically. Click the refused batches to select.
	Select other colors (standards and batches) to specify a color- independent tolerance block.	Select at least all colors you want to proof to get a useful tolerance block.
	Click <b>Apply</b> .	The "Datacolor Tolerance Block" dialog box closes.
	<ul> <li>Click Block Manual Input for a manual input of tolerance values.</li> </ul>	The "Manual Input of Tolerance Values" dialog box appears Refer to <i>Manual Input of Tolerance Val-</i> <i>ues Dialog Box on page 6-44</i> for infor- mation about the parameters.
	Select or measure the standard and specify the tolerance values.	
	Click Apply	The "Manual Input Tolerance Values" dialog box closes.
4	Click Save.	The new tolerance is created.



### Note

A Datacolor tolerance block can be modified by adding more standards and batches.

### **Displaying Datacolor Tolerance Values**

	Action	Result/Notes
1	Select the requested "Datacolor" tol- erance.	
2	Click Tolerance Values.	The "Tolerance Value Output" dialog box appears.
		Refer to <i>Tolerance Block Program Dia-</i> <i>log Box on page 6-34</i> .
3	Select or measure the requested batch.	The tolerance values are displayed.

### Modifying and Deleting Tolerance Values

	Action	Result/Notes
1	Open the "Tolerance Block Program" dialog box.	Refer to <i>Tolerance Block Program Dia-</i> <i>log Box on page 6-34</i> for information about the parameters.
2	<i>Modifying:</i> Select the tolerance, alter the data, and click <b>Save</b> .	
	<b>Deleting:</b> Select the tolerance, click <b>Delete</b> , and confirm the deletion.	

# **Datacolor SORT**

### Introduction

Traditional "555 shade sorting" is a system for sorting samples into a 3-dimensional array of blocks (centered around the standard) in order to subdivide the "acceptable" matches to the standard into smaller groups. Each group is described using a three digit code. Each digit varies from 1-9 and represents the distance to the standard for each color difference dimension. The center block (containing the standard) is assigned a sort code of "555". Each member of a group is close enough to other members of the same group in color to prevent any noticeable color variation between them. The "size" of each block is set by the user (by means of a tolerance value) to limit the amount of shade variation within each group. The tolerance is a set of three numerical values that control the dimensions of each block, typically in dL\*, dC\*, and dH\* - although variations exist using dL\*, da\*, and db\* as well as HunterLab dL, da, and db.

The selection of the tolerances by the user is critical to the performance of the system. Tolerances that are too large will produce shade groups with excessive shade variations within each group. Tolerances that are too small will result in too many subdivisions of the population, with many of the shade blocks containing only one or two samples.

An alternative to the "555 shade sorting" system is a dynamic sorting system that we will call "clustering" or "grouping". This alternative is realized in the new Datacolor SORT module.

### Clustering

Clustering is an alternative to "555 shade sorting", whereby all the samples (rolls, pieces, garments, cones) are placed into groups such that all members of the group may be shipped or cut together. The members of the group have minimal color differences from the overall group average . As described below, there are usually two steps in the process:

- 1 Clustering or grouping the entire population of samples into a manageable number of distinct groups, then:
- 2 a sequencing or tapering process to put the members of the group in the correct order for shipment or cutting.

Jarvis and Aspland at Clemson first developed clustering in the early nineties. The Apparel Research Dept. has a fully functioning garment assembly plant, and shade sorting has always been one of their specialties. Simon developed the original 555 concept there in 1955. Sorting by 555 has certain drawbacks:

- The fixed grid in CIELab or CIELCH results in large numbers of boxes,
- boxes with few members, and
- the corners present problems in that samples can be very similar to a neighbor, but are sorted into different boxes.

Clustering eliminates all of these problems by grouping them according to their proximity to each other in a logical fashion, in much the same way you would group them visually. The use of CMC-based ellipsoids for the clusters helps to insure that samples are placed into clusters that best correspond to visual shade grouping. The center of the ellipsoid is taken to be the average of the cluster. Clustering definitely produces fewer groups and a better color agreement within the group. The only disadvantage is that clustering does not provide a color relationship to the original standard, whereas 555 does. This is not usually a problem, because the clusters can be plotted in color space relative to the standard, and the samples have already been screened for Pass/Fail in the production QC process.

In clustering and tapering methods, there are user-defined criteria that determine the taper sequence(s), the number of clusters, and color differences. These are described in the section below. It must be remembered that there will be samples within a taper or clustering process that fall outside the limits established by the user. In the case of tapering, these samples are "outliers", and are listed as such. In clustering, there may be outliers that do not belong in any cluster. The object is to include all samples, but not to compromise the user's tolerances.

Since clustering usually precedes tapering, the cluster program must be dynamic rather than static. A population may be clustered and the results can be saved as a table, printed, etc. However, as new samples are added to the population, the entire table will change accordingly. If the new samples fall very close to an existing cluster, they will become part of that cluster, and the average of the cluster will be re-calculated. If enough samples fall elsewhere, but are very similar to each other, a new cluster may be formed and the entire population re-clustered.

#### Tapering

It is best to think of tapering as a sequencing method. A series of dye lots (typically rolls of fabric or cones of yarn) are to be shipped to a given location for cutting and assembly. It is important that the rolls are sent in a sequence such that there is minimal color difference from roll to roll. The rolls are usually cut as they are received. The cutter will therefore have a much easier job if the fabric supplier has already provided the optimum sequence of rolls.

In many dyeing processes, the processes themselves will result in a tapering effect, especially in continuous dyeing of woven fabrics. Factors such as roller pressure and dye tank feeds cause variations in the run, but this variation is gradual. We would expect the variation to occur more often in lightness/darkness and in chroma. Differences in hue can occur, but less frequently, and are associated with the differences in dye substance to the fiber rather than mechanical effects.

### Start Datacolor SORT

Sorting with Datacolor SORT is performed using a sort job according to a sort script. SORT criteria is specified in a SORT script.



#### Note

Before you can use the program to cluster and / or taper samples, you have to define "SORT Scripts'". A 'SORT Script' contains the conditions and limitations (sort criteria) that are used to build clusters and tapers.

#### Starting the Standalone Version



 On the Windows start menu or the desktop, click the Datacolor SORT icon.
 The "SORT Job" window appears.

### **Open A SORT Job**

	Action	Result/Notes
1	Double-click the job in the "SORT Job" window.	The "Job load progress" message box shows the progress of the loading.
		Job load progress
		Batch load progress:
		Clustering progress
		Tapering progress: Cluster: 0 Taper: 0
		If the loading is finished, the "Job Result" window appears.
		Refer to <i>Job Result Window on page 6-</i> 9.

# Specifying A New SORT Job

	Action	Result/Notes
1	Select either the option <b>New SORT</b> <b>Job</b> on the "Datacolor SORT" menu or on the context-sensitive menu.	The "New SORT Job" wizard starts. The sort job name may be modified and a description can be entered into the description field.
		Refer also to <i>SORT Job Maintenance</i> <i>Dialog Box on page 6-14</i> .



### Note

I

Depending on the settings in the "SORT Job Definition Options", you may not see all pages of the wizard. Refer to SORT Job Definition Options on page 4-38.

New Sort Job Wizard	×
Welcome to the New Sort Job Wizard	
This wizard helps you create a new job for sorting and/or tapering samples. You will be able to save this sort job and retrieve, show and modify it later.	
Type a name for this new sort job 🔐 (All Data)	
Note: If you select an existing job from the database, you can modify it with this wizard.	— —
Description	
	—
	< Back. Next > Cancel Help

2 Click Next.

The following dialog box appears.

Script Name and Filter The Sort Script defines the sort operation	, and with the	e filter you se	lect which batches will be proposed for the sort.		
· · ·					
Sort Script					
✓ I want to use a <u>C</u> olorTools Standard     (All Data)     (Ald Data)     (All Oata)		utomatically	include new batches		
✓ I want to use a <u>C</u> olorTools Standard Standard (All Data) Standard Note: If you leave the star Jse only Batches with these properties:	idard empty, a	utomatically a calculated	include new batches            Measure           average will be used		
I want to use a ColorTools Standard  All Data  All Data	Idard empty, a	utomatically a calculated Use Filter	include new batches            Measure           average will be used         Yalue		
I want to use a ColorTools Standard  All Data  All Data	idard empty, a	a calculated	include new batches            Measure           average will be used         Value		
✓ I want to use a ColorTools Standard Standard (All Data) → 3ordo Note: If you leave the star See only Batches with these properties: Batch Property Use only batches from this folder BAT_IMAGE (ImageMaster Batch Image)	idard empty, a	a calculated	include new batches        Measure       average will be used		
✓ I want to use a ColorTools Standard Standard (All Data) → 3ordo Note: If you leave the star See only Batches with these properties: Batch Property Use only batches from this folder BAT_IMAGE (ImageMaster Batch Image) Length (Length of fabric)	Idard empty, a	a calculated	include new batches            Measure           average will be used            Value            0.00		
I want to use a ColorTools Standard  Alandard  Alandard  ColorTools Standard  (All Data)  ColorTools Standard  (All Data)  ColorTools Standard  ColorTools	Idard empty, a Type Ab 3.1 3.1	a calculated	include new batches            Measure           average will be used            Value            0.00            0.00		
I want to use a ColorTools Standard  Alandard  Alandard  Control of the standard  Control of th	Idard empty, a Idard empty, a Ab 3.1 3.1 3.1	a calculated	include new batches            Measure           average will be used            Value            0.00            0.00            0.00            0.00		

3 Select the **SORT Script** containing the sort conditions you need.

For more information about selecting data in the database, refer to *Data Han-dling on page 4-2*.

The sort script defines the sort operation. All parameters defined in the sort script are used as defaults. Depending on your access rights, you can modify these default values. Refer to *Specifying A New SORT Job on page 4-28* and *Modifying A SORT Script on page 4-35*.

If you do not select a standard, the program calculates the average of all batches and uses this as the theoretical standard for the pass/fail decision.

click the Measure button. The "Measurement" dialog box appears. Refer to *Calibration and Measurement on page 4-8*.
5 You can set filters to reduce the

Select a standard in the database or

number of batches that are displayed for selection. A filter might be a specific folder or any user defined field you have created either with Datacolor TOOLS or with Datacolor SORT.



#### Notes

4

- If you check "I want to use a Datacolor TOOLS Standard" only Datacolor TOOLS standards are displayed to select from. The batches linked to this standard are listed on the next page. They are already selected if "Automatically include new batches" is checked as well. In this case, it is not possible to remove batches from the list. This is only possible if "Automatically include new batches" is not selected.
- Click the **Measure** button to measure more batches.

		All Batches	0	Selecte	d Batches		219
or Na	ame	Date		Color	Name	Date	<b>_</b>
					200204-C1440107-001	2003-09-29- 16:41	
					200204-C1440107-005	2003-09-29- 16:41	
					200204-C1440207-009	2003-09-29- 16:41	
					200204-C1440207-013	2003-09-29- 16:41	
					200204-C1440207-017	2003-09-29- 16:41	
					200204-C1440207-021	2003-09-29- 16:41	
					200204-C1440207-023A	2003-09-29- 16:41	
					200204-C1440207-024A	2003-09-29- 16:41	
					200204-C1440207-024B	2003-09-29- 16:41	
					200204-C1440307-025	2003-09-29- 16:41	
					200204-C1440307-029	2003-09-29- 16:41	
					200204-C1440307-033	2003-09-29- 16:41	
					200204-C1440307-037	2003-09-29- 16:41	
					200204-C1440407-041	2003-09-29- 16:41	
					200204-C1440407-045	2003-09-29-16:41	-

6 The next pages of the SORT Job wizard are the same as described in chapter "Specifying A New SORT Script".
 Depending on your access rights set in the sort job definition options. You can now modify all grouping and

tapering parameters.

Refer to Specifying A New SORT Script on page 4-31.

Refer to SORT Job Definition Options on page 4-38.

# Modifying A SORT Job

	Action	Result/Notes
1	Select either the option <b>Maintain</b> <b>SORT Job</b> on the "Datacolor SORT" menu or on the context-sensitive menu.	The "SORT Job Maintenance" dialog box appears. Refer to <i>SORT Job Maintenance Dialog</i> <i>Box on page 6-14</i> .
2	Modify the data and click <b>OK</b> .	



#### Note

The data you can change depends on your access rights and the job itself.

### Specifying A New SORT Script

	Action	Result/Notes
1	Select either the option <b>New SORT</b> <b>Script</b> on the "Datacolor SORT" menu or on the context-sensitive menu.	The "New SORT Script" wizard starts. The sort job name may be modified and a description can be entered into the description field.
		Refer also to SORT Script Maintenance Dialog Box on page 6-21.

ript Name	
Welcome to the New Sort Script Wizard	
This wizard helps you create a new script for sorting and/or tapering your samples. The script defines the fundamental criteria, according to which the batches will be sorted / tapered.	
This wizard is intended for experienced users only. If you feel unsafe, please press Cancel now.	
Type a name for the new script	
(All Data) New Script 25.09.2003 13:19:27	
Note: If you select an existing script from the database, you can modify it with this wizard.	
Description	
Grouping and Tapering; CMC 1:2 Sorted and taperd by color; taper method = minimum path	
	Z Back Next > Cancel

2 You can modify the name (default is New Script <date and time>) of the script and you can describe the script. Refer to Script Name Tab on page 6-21.

3 Click Next.

General Settings	X
General Settings Do you want to group or taper or both? What are your fundamental colorimetric conditions?	
- Method	
C <u>G</u> roup only	
C Taper only	
Group and Taper	
[lluminant	
Tolerance (All Data)	
Maximum distance (CMC) Batch to Standard	
,	
	< <u>B</u> ack <u>N</u> ext > Cancel

4 Define which sorting method, illuminant, tolerance formula and tolerance factor you would like to use.

Click Next.

5

Refer to *General Settings Tab on page* 6-22.



7

Click Next.

6 Select the sorting type. The grouping parameters you can select are dynamic and depend to the selected tolerance formula.

The following dialog box appears.

Group Limits Group Limits Define the limits for this sort operation						X
Limit the number of batches in one group to:     Limit the total Bat_Fabric_Wwidth right in one group to:     Limit the number of Groups:	Minimum 8	Maximum				
	,	,				
			< Back	Next >	Cancel	Help

#### Parameters

Limit the number of batches in one group to:

You can define a minimum and a maximum number of batches in a group. If no maximum is given, there is no limit.

Limit the total (XXX) in one group to

Here you can limit the group to the value of a user defined field, e.g., fabric length, quality level, etc.

Limit the number of groups

This limits the number of groups to the range you type in.

- 8 Select the group limits.
- 9 Click Next.

You have decided to tape	r. what type or tapering do you prefer?	
Sort by	C Next Neithborn	
🔲 dL(CMC)	U Linear Path	
	Minimum Path	
itart a new taper sequence if	tistance (LML) greater than JU.3	

10 Select the tapering parameters.

The parameters can be different than selected for clustering. In addition to the sort type you must select a tapering method.

Refer to *Tapering Parameters Tab on* page 6-17.

11 Click Next.

The following dialog box appears.

Table Options	✓       dE(CMC)         ✓       dL(CMC)         ✓       dC(CMC)         ✓       dH(CMC)         Whiteness Ganz Griesser         Whiteness CIE	Graph Options C Lab <u>G</u> raph Difference Graph	
---------------	---	--	--

12 Define what you would like to see in the results window.

Refer to *View Options Tab on page* 6-19.

13 Click Next.
Print Output Sort Order-			 	
By Group/Taper cod	le			
C By Sample <u>N</u> ame				
Group Codes				
O <u>1</u> ,2,3				
• <u>А</u> , В, С	<u>First Group Code</u>	A		
U L'arbricode				
Taper Codes				
• 1, <u>2</u> ,3 ⊙ ∧ D C	5 J.T. 0 J.	1		
Ю А, <u>В</u> , С	First Taper Code			
Group/Taper Separator		7		

The last wizard page is used to set up the output and to select the coding you would like to use for groups (clusters) and tapers. The print output sort order is linked to individual print forms. One is used to print the job ordered by Group/ Taper code, and the second is sorted identically to the order you have displayed in the output screen. You can change the order in the output screen by clicking in the table columns.

14 Click **Next** to finish the wizard.

### Modifying A SORT Script

	Action	Result/Notes
1	Select either the option <b>Maintain</b> <b>SORT Script</b> on the "Datacolor SORT" menu or on the context-sen- sitive menu.	The "SORT Script Maintenance" dialog box appears. Refer to <i>Specifying A New SORT Script</i> <i>on page 4-31</i> and <i>SORT Script Mainte-</i> <i>nance Dialog Box on page 6-21</i> for more information about the settings.
2	Modify the data and click <b>OK</b> .	



Note

Existing sort jobs are not modified automatically if you change the sort script. Modifications are taken into account if you recalculate the sort job.

### Maintain the Sample Property

With the "Maintain Sample Property" function, you can add or modify a sample property and its value (user defined field).

- In the "Property" tab, it is possible to specify or modify a property.
- In the "Sample Property" tab, you can set the values.

Properties and values are assigned to the batch selected in the table. The new property is added to the Datacolor file USER.FLD.

	Action	Result/Notes
1	Select either the option <b>Maintain</b> <b>Sample Property</b> on the "Datacolor SORT" menu or on the context-sen- sitive menu.	The "Sample Property" dialog box appears. Refer to <i>Sample Property Dialog Box</i> <i>on page 6-23</i> .

2 Modify the data and click **OK**.



### Note

If you have installed Datacolor TOOLS, do not add or modify properties in Datacolor SORT. This may affect your Datacolor TOOLS desktop data. Properties may be used as input fields by screen forms in Datacolor TOOLS. Make all modifications with Datacolor TOOLS Form Editor instead.

### **Pre-Selections of User Defined Fields**

The "User.fld" file may contain many fields that cannot be used by Datacolor SORT. This task is used to select only relevant user defined fields for Datacolor SORT.

User Field Pre-Selection	<u>×</u>
Batch Properties BAT_DCC_STATUS BAT_IMAGE BRAND_LABEL BRAND_MANAGER BRAND_MNGER_EMAIL BUYER CHROMA_BRIGHT_EXTREME CHROMA_BRIGHT_MODERATE CHROMA_BRIGHT_SLIGHT CHROMA_DULL_SLIGHT CHROMA_DULL_SLIGHT COMMENTS_1 COUNTRY_ORIGIN DCC_CAL_1_10_04 DCC_CAL_1_10_05 DCC_CAL_1_10_05 DCC_CAL_1_12_04 DCC_CAL_1_12_04 DCC_CAL_1_12_04 DCC_CAL_1_12_04 DCC_CAL_1_13_04 DCC_CAL_1_13_04 DCC_CAL_1_13_05 DCC_CAL_1_14_04	Pre-Selection Properties          BAT_FABRIC_LENGTH         BAT_QUALITY_LEVEL         FABRIC_SUPPLIER
Add All >> Add >	< Remove << Remove All
	Save Cancel

	Action	Result/Notes
1	Select the fields in the "Batch Properties" list box and click <b>Add</b> to move them into the "Pre-Selection Properties" list box.	Datacolor SORT shows only the pre- selected fields to filter the sample list according your field settings or to input the batch property field value when you measure new batches.

### **SORT Job Definition Options**

This function program is used to create or modify tolerances. Refer to *Specifying, Modifying or Deleting Tolerances on page 4-22.* 

	Action	Result/Notes
1	Select either the option <b>SORT Job</b> <b>Definition Options</b> on the "Datacol- or SORT" menu or on the context- sensitive menu.	The "SORT Job Definition Options" dia- log box appears. Refer to <i>Sample Property Dialog Box</i> <i>on page</i> 6-23.
2	Modify the data and click <b>OK</b> .	

Check the input pages you want to see when a new SORT Job is defined. The default settings for the sort job definition are:

Sort Job Definition Options
Check the input pages you want to see when a new job is defined, or an existing job is maintained. Invisible pages are filled with the values from the Sort Script.
Grouping Parameters
🔽 Group Limits
Tapering Parameters
View Options
Cutput Options
OK Cancel



#### Note

If you want to be sure that a user works only with the predefined settings of the SORT Script, you have to limit the access rights, respectively.

Login as User "DCI" and run the option "User Administration" (Menu Tools  $\rightarrow$  User Manager  $\rightarrow$  User Administration).

5

# Maintenance and Error Handling

# Maintenance of the Spectrophotometer

Refer to the manual of your spectrophotometer.

# Maintenance of the Database



Note

The delete, move, copy and rename functions are only available to users having the corresponding access rights.

### **Deleting Data**

You can delete data objects in the corresponding windows and boxes.



Note

An object cannot be deleted, if it is linked to other objects. If the system cannot delete an object, all valid links are listed in the "Delete Check" info box.

### **Backing Up**

Refer to Backing Up Using Sybase Utilities on page 3-15.

# **Error Handling**

- 1 Note the error message and what you were doing before the error occurred.
- 2 Try to execute the advice of the error message. *Example below:* Specify a minimum of one batch before clicking **Save** again.
- 3 Log out of Datacolor SORT and restart Windows.
- 4 Restart Datacolor SORT.

If the error occurs again, contact your Datacolor representative for further advice.

### **Error Messages**

If an error message appears while you are using your system, you should follow the advice above.

#### Example of an error message:



6

# Windows and Dialog Boxes

# **SORT Job List Window**

#### Title bar

The title bar contains the title of the program, the title of the current window and, if a list window is opened, the number of data records.

#### Menu bar

Refer to *General Menu Functions on page 6-3* for the general functions or to the related window descriptions for window specific functions.

#### Status bar

Display of messages.

**Folder Structure** 

Refer to Folder Structure on page 6-5.

#### SORT Table

Refer to SORT Table on page 6-6.

# **General Menu Functions**

File	
Exit	Closes the program.
Datacolor SORT	
Open SORT Job	Opens the SORT window with the selcted data. Refer to <i>Job Result Window on page</i> 6-9 and <i>Open A SORT Job on page</i> 4-27.
Maintain SORT Job	Opens the "SORT Job Maintenance" dialog box. Refer to SORT Job Maintenance Dialog Box on page 6-14 and Modi-fying A SORT Script on page 4-35.
New SORT Job	Opens the "New SORT Job" wizard. Refer to <i>Specifying A</i> New SORT Job on page 4-28.
Maintain SORT Scrip	Opens the "SORT Script Maintenance" dialog box. Refer to SORT Job Maintenance Dialog Box on page 6-14 and Modi- fying A SORT Script on page 4-35.
New SORT Script	Opens the "New SORT Script" wizard. Refer to <i>Specifying A New SORT Script on page 4-31</i> .
Tools	
User Manager	Change Password: Refer to <i>Changing the Password on page</i> 3-2. User Administration: Refer to <i>Specifying, Modifying and</i>
	Deleting User's Data on page 3-2.
Import	Opens the "Import" dialog box for sample import. Refer to Import and Export on page 3-10.
Export	Opens the "Export" dialog box for sample export. Refer to <i>Exporting Data on page 3-10.</i>
Backup	Opens the "Backup" dialog box. Refer to <i>Backing Up Using Sybase Utilities on page 3-15</i> .
ASCII forms	New:Opens the "ASCII Output Definition" dialog box.Change:Opens the "ASCII Output Definition" dialog box.Delete:Opens the "Delete ASCII Form" dialog box.Refer to ASCII Output (Option) on page 3-17.
Calibrate Monitor	Function for calibrating monitors using Datacolor SPYDER2. Refer to <i>Calibrating the Monitors Using Datacolor SPYDER2</i> <i>on page 3-9</i> .
Tolerance	Opens the "Tolerance Block Program" dialog box. Refer to Tolerance Block Program Dialog Box on page 6-34 and Specifying, Modifying or Deleting Tolerances on page 4-22.

Instrument	
Calibrate Instrument	Opens the "Calibration Conditions" dialog box. Refer to <i>Calibrate Tab on page 6-30</i> and <i>Calibration and Measurement on page 4-8</i> .
Instrument Setup	Opens the "Instrument Setup" tab of the "Measurement Main Window". Refer to <i>Instruments Setup Tab on page 6-31</i> and <i>Calibration and Measurement on page 4-8</i> .
Measurement Setup	Opens the "General Options" tab of the "Measurement Main Window". Refer to <i>Instruments Setup Tab on page 6-31</i> and <i>Calibration and Measurement on page 4-8</i> .
Diagnostic Instrument	<b>Only if the green tile test is installed</b> . Opens the "Prepare for Diagnostic" dialog box. Refer to <i>UV Calibration Tab on page 6-33</i> and <i>Green Tile Test on page 4-16</i> .
UV Calibration	<b>Only for instruments with whiteness option.</b> Opens the "Measurement Main Window". Refer to UV Calibration Tab on page 6-33 and UV Calibration on page 4-9.
Ganz/Griesser Calibratior	<b>Only for instruments with whiteness option.</b> Opens the "Measurement Main Window". Refer to UV Calibration Tab on page 6-33 and UV Calibration on page 4-9.
Ganz/Griesser Parameter	rs
	<i>Only for instruments with whiteness option.</i> Opens the "Measurement Main Window". Refer to <i>UV Calibration on page 4-9</i> .
Window	
Cascade	Arranges the overview and the opened windows as a cas- cade.
Tile	Arranges the overview in the upper and the opened window in the lower part of the explorer.
Help	
Help Topics	Opens the Acrobat Reader with the "Datacolor SORT Dye Lot User's Guide".
About DCAppStart	Opens the "About Datacolor SORT" information box with release, copyright and user information.
Note	



Refer to the related window description for window specific menu functions.

### **Folder Structure**



### **SORT Table**

#### Table columns

The data (table columns) to be displayed and the names of the table columns can be altered using the "User's Browser Definition" function of the "Tools" menu. Refer to *Browser Customizing on page 3-4*.

SORT Job Name	Unique name of the sort job.
SORT Script Name	Unique name of the sort related script.
Name	Name of the standard.
Modification Date	Date of last modification.
Description	Description of the standard.
Functions Context-sens	itive Menu
Open SORT Job	Opens the SORT window with the selcted data. Refer to <i>Job Result Window on page 6-9</i> and <i>Open A SORT Job on page 4-27</i> .
Maintain SORT Job	Opens the "SORT Job Maintenance" dialog box. Refer to SORT Job Maintenance Dialog Box on page 6-14 and Modi- fying A SORT Script on page 4-35.
New SORT Job	Opens the "New SORT Job" wizard. Refer to <i>Specifying A New SORT Job on page 4-28</i> .
Maintain SORT Scrip	Opens the "SORT Script Maintenance" dialog box. Refer to SORT Job Maintenance Dialog Box on page 6-14 and Modi- fying A SORT Script on page 4-35.
New SORT Script	Opens the "New SORT Script" wizard. Refer to <i>Specifying A New SORT Script on page 4-31</i> .
Maintain Sample Property	,
	Refer to Maintain the Sample Property on page 4-36.
Print	Prints the result without displaying on screen. Refer to <i>Examples of Printouts on page 6-12</i> .
User's Browser Definition	Opens the "Browse Columns for Explorer" dialog box. Refer to <i>Browser Customizing on page 3-4</i> .



#### Note

The delete and rename functions are only available to users with the corresponding access rights.

Rename	Is used to rename the selected object.
Delete	Deletes the selected object after confirmation.
Move to	Moves a selected object to another folder.
Filter	Refer to Browse Filters on page 3-6.
Reset Filter	Resets the selected filter.

# Data in Folder Dialog Box

Used to search for data types and the corresponding data records stored in the folder selected in the folder structure.

Data in Folder				
Datatypes Affinity Color Type Colorant Set Combined Process Customer Dye Process Fiber Group Operation Parameter Product Quality/Style Substrate Delivery	Folder:       Data         Affinity Name       Cotton bleached         Cotton knitted not mercerised       Cotton merc         Cotton Modal       Polyester textured         Q17642 PES/C0 70/30       Polyester textured         Cotton bleac bleac dyeing       Cotton bleac bleac dyeing (Rem)         Cotton blea, blanc dyeing (Lev)       C0 (BASF)	Affinity ID C0-SPZ C0-Norm C0-MERC C0/M0 PES-TEX PES-Vorm C0-KNIT C01 C02 C03	Fiber Group Na           C0           C0           C0           C0           C0/MO           PES           C0_PES           PES           C0           C0	Image: Image and the
				Close

Data type box:	Shows all data types that the folder selected in the folder
	structure contains.
Data box	Shows all data records of selected data type.

### Context-sensitive menu of the Data box:

User's Browser Definition Opens the "Browse Columns for Explorer" dialog box. Refer to *Browser Customizing on page 3-4*.



### Note

The delete and rename functions are only available to users with the corresponding access rights.

Rename	Is used to rename the selected object.
Delete	Deletes the selected object after confirmation.
Move to	Moves a selected object to another folder.
Filter	Refer to Browse Filters on page 3-6.
Reset Filter	Resets the selected filter.

# Find in Folder Dialog Box

Used for searching data records with a determined name or part of the name. The data type of the opened list window is used. Refer to *Searching objects of a determined data type on page 4-3*.

Find 'Product' in folder						×
Search	- Search result					
Name or part of the name:	Name	$\nabla$	Folder		Modified	
	Terasil Yellow 4G		Datam	atch	01.12.2003 15:18	
Teras	Terasil Violet BL		Datam	atch	01.12.2003 15:18	
	Terasil Red R		Datam	atch	01.12.2003 15:18	
I find with any leading text	Terasil Red 5G		Datam	atch	01.12.2003 15:18	
find with any trailing text	Terasil Orange 2RL	Display		tch	01.12.2003 15:18	
	Terasil Brill, Blue BGE	Print		itch	01.12.2003 15:18	
	Terasil Brill, Blue 3RL	ASCII outp	out	itch	01.12.2003 15:18	
Modified (uww/mm/dd_bh:mm):	Terasil Black SRL 2009	,	Datam	atch	01.12.2003 15:18	
□ before:           2004/11/16           □ after:           2004/11/16           2004/11/16           10:20						
Stop Clear						
						Close

#### Search criteria:

You can type a complete name or a part of it. If you are typing a part it is necessary to check one or both of the boxes for leading or trailing text.



## Note

Wildcards cannot be used.

Additionally, you can select the time range of the last modification.

Buttons:

Search	Starts the search.
Stop	Stops the current search.
Clear	removes all data from the input and list boxes.

#### Context-sensitive menu in the "Search Result" table:

Display	Displays a print preview of the selected object.
Print	Prints data of the selected object.
ASCII Output	Saves data of the selected object into a ASCII output.

# **Job Result Window**



#### Menu Functions of the SORT Job Menu

Maintain Sample Property

maintain oumpion roperty	
	Refer to Maintain the Sample Property on page 4-36.
Recalculate	If you open an existing sort job, the program recalculates the job with the settings and batches saved in the job.
	Executing the option "Recalculate" - the program reads the SORT Script again and re-builds the job with all modified set- tings. If "I want to use a Datacolor Tools Standard" was acti- vated in the job, all new batches are added automatically. This task is very important, if you build the groups and tapers on the basis of fabric length. For example, if some of the fab- ric rolls have been delivered and the remaining length has changed, the job must be recalculated, so that the new length is taken into account when new clusters and tapers are built.
Options	You can select other data to be displayed in the "Job Result" window:

	View Options	×
	Table Options         L*       dE(CMC)         a*       dL(CMC)         b*       dC(CMC)         C*       dH(CMC)         h       VI(GG)         T(GG)       VI(CE)         T(CE)       T(CE)	Graph Options C Lab Graph C Difference Graph
	OK	Cancel
Batch removed	You can remove batches from roll) is delivered. The same deleted from the job. To re- check from the option.	om a job, e.g., if the sample (fabric ble is grayed out but it is not -activate the sample, remove the
Modify Job	Refer to Modifying A SOR	T Job on page 4-31.
Save Job	Saves the job.	
Save Job As	You can specify a copy of a The copy of the job can be conditions without loosing the second tions without loosing the second se	an existing job using the function. used to cluster and taper with new the original data.
Сору	This task copies the entire E.g., this is a simple way to	table to the Windows clipboard. transfer the data to Excel.
Print Preview	Shows the print out in the oples of Printouts on page 6	Job Result table. Refer to <i>Exam</i> - -12.
Print	Prints the result without dis ples of Printouts on page 6	playing on screen. Refer to <i>Exam</i> - -12.
ASCII Output (optional)	Writes the job result to an <i>i</i> exist). Refer to <i>ASCII Outp</i>	ASCII file (An ASCII form must out (Option) on page 3-17.
Close SORT Job	Closes the sort job.	

### Details to the Job Result Table

										_	_
Standard	Bor	do									
Tolerance	CMC	0 2:1									
Illuminant	D65	i									
Sort type	Gro	up and Tap	oer								
Clustered by	Cold	Color									
Tapered by	Colo	or									
Tolerance Scaling	1										
Distance Color	0.2		>	Gro	up and/	or ta	per				
Min pieces in cluster	8			con	ditions						
Max pieces in cluster											
Minimum Amount											
Maximum Amount											
Tapering method	Line	ear									
Taper Distance	0.3										
Print sort order	By (	Group/Tape	er 🖊			-					
Batch	No.	dE(CMC)	dL(CMC	) dC(CMC	) dH(CMC)	٢	35	123		0(	0
200204-C1440307-037	13	0.47	0.3	3 -0.20	-0.27	$\nabla$			4		
208205 07460205 017	75	0.43	0.2	0.00	0.38		Bat	ches			
200205-D7460205-021	76	0.58	-0.3	1 0.16	0.46		not				
200205-D7460205-0244	77	0.67	0.2	0.14	0.45		Clu	stered			
200205-D7460505-0	lick	the colu	umn	0.27	0.39	C	and				
200205-E2070206-01 h	ead	er to re-	order	-0.19	-0.19		lap	ered			
200205-E2070306-0; t	he ta	able		-0.29	-0.17						
200205-E2070606-085	130	0.57	0.3	3 -0.32	-0.34	$\mathcal{D}$					
200205-E2070406-042	119	0.20	0.0	0 -0.12	-0.16	A -	1	1	в		
200204-C1440107-001	1	0.20	0.0	0 -0.07	-0.19	A	1	2			
200207-G7350101-008B	219	0.12	0.0	-0.09	-0.08	A	1	3			
200206-F1990303-029	184	0.24	-0.0	3 -0.20	-0.14	A	1	4			
200207-G7350101-005	217	0.12	-0.0	1 -0.09	-0.08	A	1	5			
200205-E2070406-041B	118	0.10	-0.0	1 -0.09	-0.03	A	1	6	G		
200205-E4180709-093	160	0.21	-0.0	3 -0.18	-0.11	A	1	7			
200205-E2070406-045	120	0.14	-0.0	3 -0.11	-0.08	A –	1	8			
200206-F1990303-025	183	0.26	-0.0	5 -0.17	-0.18	A	1	9	E		
200205-E4180509-065	153	0.14	-0.0	5 -0.12	-0.06	A	1	10			
200204-C1440207-013	4	0.25	-0.0	8 -0.09	-0.22	A	1	11			
200206-F3940101-001	187	0.07	-0.0	6 -0.01	-0.04	A	1	12	F	I	
200207-G7350101-001	216	0.24	-0.1	0 -0.19	-0.11	A	1	13	С		
200205-D1870102-005	57	0.21	-0.1	0 -0.17	-0.08	A	1	14			
200206-G5650303-045	215	0.16	-0.0	9 -0.06	-0.13	A	1	15			
200205-C6330303-033	51	0.23	-0.1	2 -0.13	-0.14	A	1	16	D		
200204-C1440307-025	10	0.15	0.0	7 -0.10	-0.08	A	2	1	н		
200206-G5650203-021	207	0.20	0.0	7 -0.13	-0.14	A	2	2			
200205-E2070306-025	111	0.16	0.0	8 -0.10	-0.10	A	2	3			
200206-F4500202-017	194	0.26	0.0	7 -0.23	-0.10	A	2	4			
200206-G5650203-017	206	0.28	0.0	7 -0.20	-0.18	A	2	5	$\square$		
200206-F4500102-005	191	0.25	0.0	8 -0.17	-0.16	A	2	6			
200205-E4180709-089	159	0.27	0.0	8 -0.22	-0.13	A	2	7	$\square$	$\square$	
200206-F4500202-021	195	0.18	0.0	3 -0.16	-0.09	A	3	1	$\square$	$\square$	
200207-G7350101-008A	218	0.19	0.0	1 -0.13	-0.13	A	3	2	$\square$	$\square$	
200204-C1440307-033	12	0.13	0.0	1 -0.08	-0.10	A	3	3			
200204-C1440507-065	26	0.25	0.0	1 -0.16	-0.19	в	1	1	A	F	н
200206-F1990403-037	186	0.38	-0.0	6 -0.32	-0.20	в	1	2			
			Syn	nbol fo	r cluste	er					



Symbol for taper

Symbol for taper sequence

Symbol for compatible cluster

Symbol for Cluster A, Cluster B etc.

Batch 200205-E3940101-001 is compatible to Cluster F and I

# **Examples of Printouts**

Use the menu function **SORT Job**, **Print Preview**, or **Print** to show or print the sort result

#### Example 1: Printout sorted by group and/or taper code

01.10.2003 11:10 DCI					<u>data</u>	color <b>en en e</b>
JobName <b>Bordo 30.09.20</b> Standard <b>Bordo</b> Tolerance <b>CMC 2:1</b>	003 11:43:07 D65				SortType ClusteredBy TaperingMethod TaperedBy TaperDistance	Group and Taper Color Linear Color 0.30
Folerance Scaling Distance Color	1.00 MinPieces 0.20 MaxPieces	sInCluster sInCluster		8	Minimum Amoun Maximum Amour	1 It
Batches not clustered						
<u>BatchName</u>		<u>dE(CMC</u>	<u>dL(CMC</u>	<u>;</u> dC(Cl	MC, <u>dH(CMC</u> ,	
200204-C1440307-037		0.47	0.33	-0.20	-0.27	
200205-D7460205-017		0.43	-0.20	0.08	0.38	
200205-D7460205-021		0.58	-0.31	0.16	0.46	
200205-D7460205-024A		0.57	-0.32	0.14	0.45	
200205-D7460505-069		0.48	-0.08	0.27	0.39	
200205-E2070206-017		0.32	0.18	-0.19	-0.19	
200205-E2070306-037		0.41	0.22	-0.29	-0.17	
200205-E2070606-085		0.57	0.33	-0.32	-0.34	
TaperID 1 C	ClusterTaperID	A/1				<u>Sum. of</u>
BatchName	<u>Sequence</u>	<u>dE(CMC;</u>	<u>dL(CM</u>	<u>c; dC(C)</u>	<u>MC dH(CMC</u>	
200205-E4180709-089	1	0.27	0.08	-0.22	-0.13	
200206-F4500102-005	2	0.25	0.08	-0.17	-0.16	
200206-G5650203-017	3	0.28	0.07	-0.20	-0.18	
200206-F4500202-017	4	0.26	0.07	-0.23	-0.10	
200205-E2070306-025	5	0.16	0.08	-0.10	-0.10	
200206-G5650203-021	6	0.20	0.07	-0.13	-0.14	
200204-C1440307-025	7	0.15	0.07	-0.10	-0.08	
200206-F4500202-021	8	0.18	0.03	-0.16	-0.09	
200207-G7350101-008A	9	0.19	0.01	-0.13	-0.13	
200204-C1440307-033	10	0.13	0.01	-0.08	-0.10	
200205-E2070406-042	11	0.20	0.00	-0.12	-0.16	
200204-C1440107-001	12	0.20	0.00	-0.07	-0.19	
	10	0.12	0.00	-0.09	-0.08	
200207-G7350101-008B	13	0.12	0.00			
200207-G7350101-008B 200206-F1990303-029	13 14	0.24	-0.03	-0.20	-0.14	

DCIMatch/DynaSortByCluster/English/Version 1.0/DynaSort\_OrderdBy\_Clust

Page 1

#### Example 2:

Printout sorted by name (sort order depends on order on result screen)

obName Standard Tolerance	Bordo 30.09.200 Bordo CMC 2:1	3 11:43:07	D65				SortType ClusteredBy TaperingMethod	Group and Ta Color Linear	per	Toleranc Distance Taperedi	e Scalin; Color By <b>Col</b> e	) or	Таре	rDistance	1.00 0.20 0.30	
Mi	nPiecesInCluster	8	Max	Pieces	InClust	er	Minim	ium Amount		Ma	ximum A	Amount				
OrderedBy	Cluster															
BatchName		<u>L*</u>	<u>a*</u>	<u>b*</u>	<u>C*</u>	<u>h*</u>		dE	(CM	2) dL(CMC)	dC(CM	2) <u>dH(CN</u>		<u>ClusterPath</u>	Seq.	
00204-C144	0307-037	27.86	40.21	17.07	43.68	23.00			0.47	0.33	-0.20	-0.27	Pass			
00205-D746	0205-017	27.07	40.48	18.16	44.37	24.16			0.43	-0.20	0.08	0.38	Pass			
00205-D746	0205-021	26.89	40.59	18.34	44.54	24.31			0.58	-0.31	0.16	0.46	Pass			
00205-D746	0205-024A	26.88	40.57	18.31	44.52	24.29			0.57	-0.32	0.14	0.45	Pass			
00205-D746	0505-069	27.25	40.89	18.37	44.83	24.19			0.48	-0.08	0.27	0.39	Pass			
00205-E207	0206-017	27.65	40.19	17.19	43.71	23.15			0.32	0.18	-0.19	-0.19	Pass			
00205-E207	306-037	27.70	39.95	17.10	43.45	23.18			0.41	0.22	-0.29	-0.17	Pass			
00205-E207	0606-085	27.86	39.97	16.87	43.38	22.88			0.57	0.33	-0.32	-0.34	Pass			
00205-E418	1709-089	27.49	40.09	17.23	43.64	23.25			0.27	0.08	-0.22	-0.13	Pass	A/1	п	
00206-F4500	102-005	27.49	40.20	17.24	43.74	23.21			0.25	0.08	-0.17	-0.16	Pass	A/1	/2	
00206-G565	0203-017	27.48	40.15	17.18	43.67	23.17			0.28	0.07	-0.20	-0.18	Pass	A/1	/3	
00206-F4500	1202-017	27.47	40.05	17.26	43.61	23.31			0.26	0.07	-0.23	-0.10	Pass	A/1	/4	
00205-E207	1306-025	27.48	40.33	17.38	43.92	23.32			0.16	0.08	-0.10	-0.10	Pass	A/1	/5	
00206-0565	3203-021	27.47	40.30	17.30	43.85	23.24			0.20	0.07	-0.13	-0.14	Pass	A/1	/6	
00204-C144	0307-025	27.48	40.32	17.41	43.92	23.36			0.15	0.07	-0.10	-0.08	Pass	A/1	17	

# SORT Job Maintenance Dialog Box

### New SORT Job Wizard Tab

Sort Job Maintenance
New Sort Job Wizard Script and Filter Set of Batches Tapering Parameters View Options Output Options
This dialog helps you maintaining a job for sorting and/or tapering samples.
Select an existing sort job Bordo 08.10.2003 15:34:55
Description
OK Abbrechen Übernehmen Hilfe

#### Parameters

Select an existing sort job Selection box with the name of the sort job.

Description Text box for an additional description of the sort job.

# **Script and Filter Tab**

			<u>&gt;</u>
lew Sort Job Wizard Script and Filter Set of	Batches   Tap	pering Param	eters View Options Output Options
Script Name and Filter The Sort Script defines the sort operatio	n, and with the	e filter you se	lect which batches will be proposed for the sort.
Sort Script (All Data) Taper only CMC Taper only CMC F1.1	F 1.0 D, Color, taper (	distance 0.3,	
I want to use a ColorTools Standard	□ A	utomatically i	include new batches
Standard Bordo Note: If you leave the sta Use only Batches with these properties	andard empty, a	a calculated	average will be used
Standard Bordo Note: If you leave the sta Use only Batches with these properties Batch Property	andard empty, a	a calculated	Average will be used
Standard Bordo Note: If you leave the sta Use only Batches with these properties Batch Property Use only batches from this folder	indard empty, a : Type	a calculated	Average will be used
Standard Bordo Note: If you leave the sta Use only Batches with these properties Batch Property Use only batches from this folder BAT_IMAGE (ImageMaster Batch Image)	andard empty, a	a calculated	Value
Standard Bordo Note: If you leave the sta Use only Batches with these properties Batch Property Use only batches from this folder BAT_IMAGE (ImageMaster Batch Image)	Type	use Filter	Value
Standard Bordo Note: If you leave the sta Use only Batches with these properties Batch Property Use only batches from this folder BAT_IMAGE (ImageMaster Batch Image)	Indard empty, a I Type Ab	Use Filter	Value
Standard Bordo Note: If you leave the sta Use only Batches with these properties Batch Property Use only batches from this folder BAT_IMAGE (ImageMaster Batch Image)	Type	Use Filter	Value
Standard Bordo Note: If you leave the sta Use only Batches with these properties Batch Property Use only batches from this folder BAT_IMAGE (ImageMaster Batch Image)	Type	use Filter	Value

#### Parameters

SORT Script	Selection box with the currently used sort job.
Check boxes	If you check "I want to use a Datacolor Tools Standard" only Datacolor Tools standards are displayed to select from. The batches linked to this standard are listed in the set of Batches" tab. They are already selected if "Automatically include new batches" is checked as well. In this case, it is not possible to remove batches from the list. This is only possible if "Automatically include new batches" is not selected.
Standard	Selection box with the selected standard. If you do not select a standard, the program calculates the average of all batches and uses this as the theoretical stan- dard for the pass/fail decision.
Measure	Start button for the measurement. Refer to <i>Measurement on</i> page 4-18.

#### Table:

You can set filters to reduce the number of batches that are displayed for selection. A filter might be a specific folder or any user defined field you have created either with Datacolor Tools or with Datacolor SORT.

# Set of Batches Tab

t Job M	lainten	ance					
lew Sort	Job Wiz	ard Script and Filter Set of Batches Tapering F	aramete	ers View	Options Output Options		
Set of S	f Batche ielect th	s e batches you want to sort					
Mea	sure	All Batches	0	Selecte	d Batches		219
Color	Name	Date		Color	Name	Date	<b>_</b>
					200204-C1440107-001	2003-10-09- 10:59	
					200204-C1440107-005	2003-10-09- 10:59	
					200204-C1440207-009	2003-10-09- 10:59	
					200204-C1440207-013	2003-10-09- 10:59	
					200204-C1440207-017	2003-10-09- 10:59	
					200204-C1440207-021	2003-10-09- 10:59	
					200204-C1440207-023A	2003-10-09- 10:59	
					200204-C1440207-024A	2003-10-09- 10:59	
					200204-C1440207-024B	2003-10-09- 10:59	
					200204-C1440307-025	2003-10-09- 10:59	
					200204-C1440307-029	2003-10-09- 10:59	
					200204-C1440307-033	2003-10-09- 10:59	
					200204-C1440307-037	2003-10-09- 10:59	
					200204-C1440407-041	2003-10-09- 10:59	
					200204-C1440407-045	2003-10-09- 10:59	<b>_</b> 1
		Add > Add all	·>	<< F	3000204_C1440407_0480	ve	
						OK Abbrechen Üt	bernehmen Hilfe

Selection table for the batches to be used.

# **Tapering Parameters Tab**

Solicoob wizara   Scriptaria	Filter Set of Batches Tapering Parameters View Options Output Options
Parameters You have decided to tape	er. What type of tapering do you prefer?
Sort by Color Color	Tapering Method Next Neighbour C Linear Path
□ dC(CMC) □ dH(CMC)	
	distance (CMC) greater than
itart a new taper sequence if c	
itart a new taper sequence if c	
itart a new taper sequence if o	
itart a new taper sequence if o	

### Parameters

Sort by	
Color	Samples are sorted by color. All three dimensions are used (dL, dC and dH).
dL(xxx)	Samples are sorted by dL only. (xxx) = placeholder for selected Pass/Fail formula (1 dimensional).
dC(xxx)	Samples are sorted by dC only. (xxx) = placeholder for selected Pass/Fail formula (1 dimensional).
dH(xxx)	Samples are sorted by dH only. (xxx) = placeholder for selected Pass/Fail formula (1 dimensional).

dL(xxx) plus dC(xxx) or dH(xxx)

Samples are sorted by dL plus dC or dH.

(xxx) = placeholder for selected Pass/Fail formula (2 dimensional)

Start a new taper if distance (xxx) is greater

This tolerance defines the distance between the batches. If the distance is above the limit, a new taper starts. If "Color" is selected as the sort type, the limit corresponds to a color difference dE(xxx).

We call the limit a distance because it is not a real color difference if you select a 2-dimensional sort, e.g. dL plus dC. The distance represents in this case:

$$Maxdis = \sqrt{dL(xxx)^2 + dC(xxx)^2}$$

(xxx) = placeholder for selected Pass/Fail formula

#### **Tapering Method**



Note

The program starts tapering with a batch that has a connection to a compatible cluster. This allows a taper to be built across the cluster borders

Next neighbor	The program searches for the closest next batch.
Linear path	The program calculates a regression line and tapers the batches along this line.
Minimum path	The program calculates the total distance of all batches of a taper path using "next neighbor" and "linear path" methods. The method with the lower total distance is selected as the "Minimum Path".

# **View Options Tab**

Sort Job Maintenance	<
New Sort Job Wizard Script and Filter Set of Batches Tapering Parameters View Options Output Options	
View Options Define the columns you want to see in the result window and the graphical display modus	
Table Options       Graph Options            a*       dL(CMC)            b*       dC(CMC)            b*       dd(CMC)            b*       dd(CMC)	
OK Abbrechen Übernehmen Hilfe	]

In the "View Options" tab, you can define what you would like to see in the results window.

### **Output Options Tab**

: Job Maintenance							
ew Sort Job Wizard	Script and Filter Set of Bati	ches   Tapering Parameters   V	iew Options Output Optio	ons			
Output Options How do you wa	ant your output to be sorted a	nd identified?					
Print Output Sort Or	der						
By Group/Taper	r code						
O By Sample Nam	e						
Group Codes				]			
A, B, C	First Group Code	A					
C L*a*b* code							
Taper Codes				]			
C A, B, C	First Taper Code	1					
Group/Taper Separa	ator	7					
				OK	Abbrechen	(Thomohmon	Hilfo

The last wizard page is used to set up the output and to select the coding you would like to use for groups (clusters) and tapers. The print output sort order is linked to individual print forms. One is used to print the job ordered by Group/Taper code, and the second is sorted identically to the order you have displayed in the output screen. You can change the order in the output screen by clicking in the table columns.

# **SORT Script Maintenance Dialog Box**

# **Script Name Tab**

Sort Script Maintenance	×
Script Name General Settings Tapering Parameters View Options Output Options	
This dialog helps you maintaining a script for sorting and/or tapering your samples. The script defines the fundamental criteria, according to which the batches will be sorted / tapered.	
This dialog is intended for experienced users only. If you feel unsafe, please press Cancel now.	
Select an existing script	
K All Data} Taper only CMC F 1.0	
Note: If you switch to input mode and enter a new name, you can create a new script.	
Description	
Taper only CMC F 1.0, Color, taper distance 0.3; linear path	
OK Übernehmen Hilfe	1
	_

#### Parameters

Select an existing script Selection box with the name of the sort script.

Description

Text box for an additional description of the sort script.

### **General Settings Tab**

Sort Script Maintenance	×
Script Name General Settings   Tapering Parameters   View Options   Output Options	
General Settings Do you want to group or taper or both? What are your fundamental colorimetric conditions?	
Method © Group only © Taper only © Group and Taper	
T_glerance (All Data) ☆ CMC 2:1	
[lluminant 265	
Maximum distance (CMC) Batch to <u>S</u> tandard	
OK Übernehmen Hilfe	

#### Parameters

Group only	The program builds subsets of samples (clusters, groups) that pass the pass/fail decision based on the selected formula and tolerance factor.
Taper only	The program searches for the best sequence of samples that pass the pass/fail decision based on the selected formula and tolerance factor.
Group and Taper	In the 1st step the program builds subsets of samples (clus- ters, groups) and in the 2nd step it tapers the samples in each cluster.
Tolerance	All tolerance formulas can be selected.



### Note

M&S89 is optional. If M&S 89 is used you must select one of the M&S illuminants (msTL84-10, msD65-10, msA-10). No results are displayed if other than ms-illuminants are selected.

Maximum distance[xxx] Batch to Standard

Tolerance factor (scaling factor) used for Pass/Fail. (XXX) is a placeholder for the selected formula.



#### Note

This scaling factor modifies the tolerance value set in the tolerance block.

### **Tapering Parameters Tab**

Refer to Tapering Parameters Tab on page 6-17.

### **View Options Tab**

Refer to View Options Tab on page 6-19.

# **Output Options Tab**

Refer to Output Options Tab on page 6-20.

# Sample Property Dialog Box

### Sample Property Tab

Sample Prop	erty Property
Standard:	Bordo
Batch:	200205-E4180709-089
Property: Bat_Fabric BAT_Fabri BAT_IMAG Length Quality Typ	Wwidth cLength iE pe
) Value	
44.0	
,	Save

#### Parameters

Standard	Standard, the sample is related to.
Batch	Batch, the sample is related to.
Property	Properties specified for the sample.
Value	Value of the selected property.

# **Property Tab**

8			×
Property			,
Property type			1
C Standard	Batch	C Difference C System	
Name:	BAT_FabricLength	•	
Data type			
C String	Float	C Double	
C Long	C Integer	Calculation	
Store to data	abase	Length:	
Required		Precision: 1	
🔽 Datacolor T	ools input field	Default:	1
Description:	Batch fabric length		
	Save	Delete	
		OK Cancel Help	

#### Parameters

Property type	Selection of the property type.
Name	Selection (or input) of the name.
Data type	Selection of the data type.
Store to database	If checked, the property is stored in the database.
Required	If checked, the value must be filled in (mandatory field).
Database Tools input field	I If checked, the field is defined as input field in Datacolor TOOLS.
Length	Length of a field of type "String".
Precision	Defines the number of decimals.
Default	Field for setting a default value.
Description	Description of the property.

# SORT Job Definition Options Dialog Box

In the sort job definition options dialog box can be specified, which dialog boxes of the "SORT Job" wizard and tabs of the "SORT Job Maintenance" dialog box are displayed for specifying and modifying sort jobs. The invisible tabs are filled with the corresponding data of assigned sort script.

Sort Job Definition Options	×
Check the input pages you want to see when a new job is defined, or an existing job is maintained Invisible pages are filled with the values from the Sort Script.	
Grouping Parameters	
Group Limits	
Tapering Parameters	
View Options	
🔽 Output Options	
OK	Cancel



### Note

If you want to be sure that a user works only with the predefined settings of the sort script, you have to limit the access rights, respectively.

Login as User "DCI" and run the option "User Administration" (Menu Tools  $\rightarrow$  User Manager  $\rightarrow$  User Administration).

# **User Field Pre-selection Dialog Box**

The "User.fld" file may contain many fields that cannot be used by Datacolor SORT. This task is used to select only relevant user defined fields for Datacolor SORT.

BRAND_MANAGER         BRAND_MNGER_EMAIL         BUYER         CHROMA_BRIGHT_EXTREME         CHROMA_BRIGHT_SLIGHT         CHROMA_DULL_EXTREME         CHROMA_DULL_EXTREME         CHROMA_DULL_SLIGHT         COMMENTS_1         COUNTRY_ORIGIN         DCC_CAL_1_10_04         DCC_CAL_1_10_05         DCC_CAL_1_10_05         DCC_CAL_1_12_06         DCC_CAL_1_13_05         DCC_CAL_1_13_05         DCC_CAL_1_13_05         DCC_CAL_1_14_04	Batch Properties BAT_DCC_STATUS BAT_IMAGE BRAT_IMAGE	Pre-Selection Properties BAT_FABRIC_LENGTH BAT_QUALITY_LEVEL
Add All >> Add > < Remove All	BHAND_LABEL BRAND_MANAGER BRAND_MNGER_EMAIL BUYER CHROMA_BRIGHT_EXTREME CHROMA_BRIGHT_SLIGHT CHROMA_DULL_EXTREME CHROMA_DULL_MODERATE CHROMA_DULL_SLIGHT COMMENTS_1 COUNTRY_ORIGIN DCC_CAL_1_105 DCC_CAL_1_105 DCC_CAL_11_05 DCC_CAL_10 CC_CAL_10	FABHIL_SUPPLIER
	Add All >> Add >	< Remove << Remove All

Refer to Pre-Selections of User Defined Fields on page 4-37.

### **Measurement Main Window**

The "Measurement" dialog box is used for selection and setting up the instrument, calibration, and measurement. Refer to *Calibration and Measurement on page 4-8*.

### Single Tab (Example)



Refer to the manual of your spectrophotometer for instrument specific information.

Color" tab	Shows the color of the measured sample.
Reflectance" tab	Shows the reflectance values of the measured sample.
Coordinates" tab	Shows the color coordinates (e.g., yxz Lab) of the measured sample.
Conditions" tab	Shows the measurement conditions.

### **Multiple Tab**

<ul> <li>Measurement Main Window</li> </ul>			
Measurement conditions:			
🖪 Single 🛛 Multiple 🕅 Until Tol. 🛛 🖥 Calibrate 🕅	📍 Instruments Setup   🗊 General Options   🛃 UV 💶 🕨		
< 4 >> DEL. Refresh	Color : Nr : L: C: h:		
	1 45.51 7.14 189.44 2 46.87 7.14 188.92 3 47.05 6.85 188.36 4 47.48 7.22 190.03		
	Brightness L: Chromacity C: Hue         h:           Average :         46.727         7.087         189.185           Deviation:         0.780         0.134         0.616           Total         :         4         Selected :         4		
Accept now © 0.133897	Accept		
Close			
SF600 Com1:19200,N, 8,2 Mult.:=4 Tol.:=C	Imc F=0.80,l=2.0:c=1.0 Time left= 5:0		

#### Parameters

Used for a measurement series.

The graph and the fields show the result of the measurement. Average and deviation are calculated according to the selected measurements.

In the table, the measurements can be selected or canceled using the mouse.

Measurements can also be canceled using the measurement selection and the **DEL** buttons at the top of the graph.

Accept now Selects all measurements
-------------------------------------

easurement.
98

Close Closes the "Measurement" dialog box and saves the currently calculated values.

### **Until Tolerance Tab**

<ul> <li>Measurement Main Window</li> </ul>			
Measurement conditions:     1     Specular:     INCL.     2     Aperture:     LAV     3     Flashes:     2       4     UV %:     71.9     6     Cut-off:     NONE			
🖪 Single 🛛 🛛 Multiple 📓 Until Tol. 📴 Calibrate 🖓 Instruments Setup 🗍 🗊 General Options 🛛 🖾 UV 💶			
< <pre>&lt;&lt; 2 &gt;&gt; DEL. Refresh Color : Nr : L: C: h:</pre>			
₽ R[%] 2 82.31 88.53 88.53			
8			
Brightness L: Chromacity C: Hue			
Average : 82.214 88.398 88.461			
E Deviation: 0.136 0.182 0.101			
450 500 550 600 650 700 Total : 2 Selected: 2			
Accept now         Dev (dE):         Accept         Operation         Operation <t< td=""></t<>			
Close			
SF600 Com1:19200,N, 8,2 Mult.:=4 Tol.:=Cmc F=0.10,l=2.0:c=1.0 Time left= 4:57			

#### Parameters

Used for multiple measurement until the color differences do no longer exceed the tolerance values.

The graph and the fields show the result of the measurement. *Averages and deviation are calculated according to the selected measurements.* 

Measurements can be selected or canceled in the table using the mouse.

Measurements can also be canceled using the measurement selection and the **DEL** buttons at the top of the graph.

Accept now	Selects all measurements.
Measure	Executes the measurement.
Close	Closes the "Measurement" dialog box and saves the currently calculated values.

### **Calibrate Tab**

Calibration conditions			×
Specular Include Exclude Gloss Aperture Extra Large Large Medium Small Ultra Small Extra Lltra Small		UV-Filter 100 % UV (Filter off) 0 % UV (Filter FL40) Filter FL42 Filter FL46 Calibrator % remaining part of UV UV-Evel filters options	Calibrate
Auto-Zoom		Transmission	
Calibration time interval (hours) : 8			
,			

Opens the "Calibration Conditions" dialog box.

Refer to the manual of your spectrophotometer.
# Instruments Setup Tab

Measurement Main Window	
Measurement conditions:       1     Specular:     INCL.     2       4     UV % :     71.9	Aperture: LAV 3 Flashes: 2 6 Cut-off: NONE
Single   🛛 Multiple   🐻 Until Tol.   Instrument type:	Calibrate Y Instruments Setup A General Options UV • •
Driver requested	Unispef32.dll
Communication parameters	Com1:19200,N, 8,2
Bits per Seconds Data bits:	19200     Advanced       8
Parity bit: Stop bit:	N 2
Serial Number	132
-	Save Setup
	Close
SF600 Com1:19200,N, 8,2 Mult.	:=4 Tol.:=Cmc F=0.10,l=2.0:c=1.0 Time left= 4:54

#### Parameters

Caution



An alteration of these parameters can interrupt the communication between the PC and the spectrophotometer.

Refer to the manual of your spectrophotometer.

### **General Options Tab**

Measurement Main Window	×
Measurement conditions:	
1 Specular: INCL. 2	Aperture: Normal <u>3</u> Flashes: 100
4 UV % : 100	6 Cut-off: NONE
🖪 Single 🛛 🛛 Multiple 🖥 Until Tol. 🖙 C	alibrate 🦞 Instruments Setup 🗗 General Options
Options	
Single Measurement Multiple Measurement Until Tolerance Instrument Calibration Correlation Green Tile Test	Single Measurement:
	Save options
SIM1000 COM1:19200,N,8,1 Mult.:=4	Tol.:=CieLab F=1.00,DE=1.0 Time left=0:00

### Parameters

Definition of general parameters for single measurement, multiple measurement, until tolerance, calibration, and green tile test (Refer to *Green Tile Test on page 4-16.*).

Until tolerance Select the formula and specify the tolerance to be accepted.

Correlation

Refer to Configure and Enable the Maestro Correlation Feature on page 4-14.

### **UV** Calibration Tab

Note

#### **Calibration Methods**



There are several methods that can be used to calibrate the adjustable UV filter position. Please refer to the whiteness standard you are using to determine the method to be used.

**Ganz/Griesser:** This procedure uses the Ganz/Griesser calibration method. The light source is filtered to simulate the D65 Illuminant and the Ganz Griesser parameters are used to calculate the filter position. In addition, the target whiteness value is based on 10% standard observer data.

**CIE using D65/10:** The light source is filtered to simulate the D65 illuminant. This is the procedure used to perform a CIE Whiteness evaluation.

**ISO Brightness (C):** The light source is filtered to simulate Illuminant C. This is the procedure used to perform an ISO Brightness evaluation.

🗖 Measurement Main Window 💦
Measurement conditions:
1 Specular: EXCL. 2 Aperture: LAV 3 Flashes: 2
4 UV %: 68.0 6 Cut-off: NONE
🛛 Multiple 🛛 🐻 Until Tol. 🛛 🖶 Calibrate 🛛 🦞 Instruments Setup 🛛 🗊 General Options 🛛 UV Calibration 🗋 💶
Periodical Illuminant checker: Whiteness parameters
Nominal Whiteness: UV Filter Position [%]:
Whiteness of test- tile: 150 Position to set [%]: 70 Re-Calibrate parameters
Whiteness found: using position [%]:
Whiteness Difference:
Color Coord.: Cond.: D65/10 (Gap2Griesser)
D65/10 (CIE Whiteness)
C (ISO Brightness)
SF600 COM1:19200,N, 8,2 Mult.:=4 Tol.:=CieLab F=1.00,DE=1.0 Time left=4:40

#### **Example Using the Ganz/Griesser Method**

Refer to UV Calibration on page 4-9.

# **Tolerance Block Program Dialog Box**

Name	Unique name of the tolerance.
Modification	Date of last tolerance.
User ID	Identification of creating or modifying user.
Description	Text field.
Buttons	
Delete	Deletes the selected tolerance.
Default	Sets the default values in the selected tab.
Save	Saves the current tolerance.
Close	Closes the dialog box.

Refer the following pages for information about the tabs.

## CieLab Tab

olerance Block Prog	ram					
Name System *						
Creation Date 01.04.1999 Modification 04.04.2000 User ID DCI					1.04.1999 4.04.2000 ICI	
Description						
Illuminant	dE*	dL* max	da* max	db* max	dC* max	dH* max
All Illuminants	1.00	0.00	0.00	0.00	0.00	0.00
یرتر Symmetric tolerances Delete Default Save						
						<u>C</u> lose

#### Parameters

TableInput values for minimum and maximum tolerances.Symmetric TolerancesMinimum and maximum values are symmetric.Refer to Specifying, Modifying or Deleting Tolerances on page 4-22.

## **CMC** Tab

Tolerance I	Block Program					×
Name	System					*
					Creation Date Modification	01.04.1999
Descript	ion				UseriD	
🚺 CieLa	ab 🚦 CMC 🚺 Datad	color 🛛 🍸 F	MC2   📒 J	PC79   🖪	MS89   👯 Cie 9	4 📕 DIN 99
	Illuminant	L	с	Limit	T	
	All Illuminants	2.00	1.00	1.00		
				Pelete	Default	Save
						<u>C</u> lose

### Parameters

TableInput values for minimum and maximum tolerances.Refer to Specifying, Modifying or Deleting Tolerances on page 4-22.

### **Datacolor Tab**

lerance Block Program	
Name System	
	Creation Date 01.04.1999 Modification User ID DCI
	Datacolor Block Training
0 0	Block Manual Input
Sigma [LCH]	Tolerance Values
Dele	te Default Save
	<u>C</u> lose

### Parameters

Datacolor Block Training Opens the "Datacolor Tolerance Block" dialog box.

information about tolerance values.

Block Manual Input

Opens the "Manual Input of Tolerance Values" dialog box. Opens the "Tolerance Values Output" dialog box used for

Tolerance Values

### FMC2 Tab

Tolerance Block Program		×
Name System		*
	Creation Date Modification	01.04.1999
Description	Userid	
🚺 CieLab 🛛 🖬 CMC 🔤 Datacolor 🛛 🖞 FMC2 🗮 JPC79 🕅	⊻ MS89   ∰ Cie 9	14   📕 DIN 99
Illuminant Limit		
All Illuminants 1.00		
Delete	Default	Save
		Close

#### Parameters

Table

Input for tolerance value.

## JPC79 Tab

olerance Block Program				
Name 🙀 System				
			Creation Date Modification	01.04.1999
Description			UseriD	
🚺 CieLab 🛛 🔀 CMC 🗖 🖸	) atacolor 🛛 🍷 FMC2	2 🖉 JPC79 📴	MS89 🛛 👪 Cie 9	4 📕 DIN 99 🛛 🗍
Illuminant	Limit			
All Illuminants	1.00			
<b>9</b>		Delete	Default	Save
				Close

#### Parameters

Table

Input for tolerance value.

### MS89 Tab

Folerance Block Program				×		
Name 😺 System				*		
		Creation Date Modification	e 01.04.1999			
			User ID	DCI		
Description						
CieLab	II CieLab B CMC Datacolor Y FMC2 ≝ JPC79 B MS89 S Cie 94 I DIN 99					
Unly illuminants ms1L84-10,	msD65-10 and m	sA-TU are approv	ved for MS89 !			
Illuminant	dE*	DH	'DC'	'DL'		
msTL84-10	1.20	0.60	0.80	0.80		
msD65-10	1.50	0.75	1.00	1.00		
msA-10	1.50	0.75	1.00	1.00		
		Delete	Default	Save		
				Close		

### Parameters

TableInput of dE values. The other tolerance values are calculated.Refer to Specifying, Modifying or Deleting Tolerances on page 4-22.



### Note

The user can only modify the dE values. DH, DC and DL are calculated automatically. These values are displayed after saving the tolerance, and closing and opening the dialog box.

## Cie 94 Tab

olerance Block Program	
Name System	···· *
	Creation Date Modification User ID
Description	1 💷 MC00 👯 Cie 94 💵 DIN 00 1
DE: 1   CIE94 (I: c: h)   KI:   2   Kc:   1   Kh:	
Delete	e Default Save
	Close

### Parameters

Table

Input for tolerance values.

### DIN99 Tab

Tolerance Block Program		×
Name System		
	Cr Mi Us	eation Date odification er ID
Description	FMC2	89   🎇 Cie 94 📕 DIN 99
DIN99 Parameters: DE(99) :	Ke = 1 <u>Ch</u>	inge Kch = 1
Deltas:	Low	High
L(99):	0	0
a(99) :	0	0
b (99):	0	
C(99): H(99):		
DIN	Delete	Default Save
		Close

### Parameters

Table

Input for tolerance values.

# **Datacolor Tolerance Block Dialog Box**

D	atacolor	Toleranc	e Block:				×
s	tandard:	(All Da	ta} JV01 Blue reference			····· *	
В 	atches:	<pre>{All Da ↓ <dj>DJ</dj></pre>	ta} 003 Blue 3			···· •	
	STAN	DARD :	BATCH :	CMC 2:1 D65/10		NAME of BATCH	
				1.16 1.15 0.97 0.93 0.87 0.86 0.84 0.82 0.68 0.56 0.53 0.51 0.50 0.51 0.50 0.51 0.50 0.51 0.50 0.51 0.50 0.51 0.50 0.51 0.50 0.51 0.51	DJ013 Blue 13 DJ015 Blue 15 DJ016 Blue 16 DJ018 Blue 18 DJ009 Blue 9 DJ020 Blue 20 DJ014 Blue 14 DJ019 Blue 19 DJ021 Blue 19 DJ022 Blue 21 DJ022 Blue 22 DJ012 Blue 12 DJ006 Blue 6 DJ004 Blue 4 DJ005 Blue 5 DJ003 Blue 3 DJ017 Blue 17 DJ007 Blue 7 DJ011 Blue 11 DJ008 Blue 8		
	Total of sa Selected s	imples: amples:	20 Diff.For	mula Car	cel	Other color	Apply

#### Standard

Selection or measurement of the standard.

Batch

Selection or measurement of the batch.

Diff. Formula (button)

Opens the "Select Difference Formula" dialog box for the selection of the formula.

Select difference	e formula	×
	Tolerance Factor	ОК
CieLAB		Cancel
СМС	I = 2.0 c = 1.0	
Datacolor		
FMC2		
Jpc79		
M&S89		
CIE94		
DIN99		

# Manual Input of Tolerance Values Dialog Box

Manual Input of Tolera	nce values			×
Standard: Standa	10 Plum			····*
Brightness L :	Low	4	High	.6
Chromacity C :	Low	.1	High	.8
Hue H:	Low	4	High	.7
				Apply

# **Import Dialog Box**

Import		×
The import of Items may be a cr Import Filename Browse	itical operation. You should backup your database first. OK Car	ncel
Parameters Import File Name Browse (button)	Path and name of the file to be imported. Use the "B button for searching and selecting. Displays the Windows standard. Open" dialog box	fowse"

# **Export Dialog Box**

Export	×
Samples (Datamatch; *.EXP)	
O Samples (Datacolor Envision/Colorite; *.QTX)	
O Samples (Datacolor Match/DCIMatch; *.XML)	
O Dyesets (Datacolor Match/DCIMatch; *.XML)	
Selected Samples	
Filename	
DatamatchSample.EXP	
Browse	
	UK Cancel Help

### Parameters

Radio buttons	Selection of the sample format.
Selected Samples	Selection of the color samples to be exported.
File Name	Path and name of the export file.
Browse (button)	Displays the Windows standard "Save as" dialog box

# Pager Window

🖀 Pager - [Calibration Dyestuff 1]		8 ×
📴 Eile Edit Sections View Layout ASCII Export Window Help	_	ЫN
	) 🔞 🗊 🗑 🛄 🛛 Zoom 10	0 🔹
>>>>> Header		<b></b>
	date inter	a n
Calibration Header		
Calibration Data		_
Modification Date 27.03.2000 Creation Date 27.03.2000		
Calibration Data		
Sorfo Used		
Calibration Serie Header		
Calibration sample Calibration   No Name Conc   Calibration Serie Data Conc   Calibration Graphic R% Calibration	Measure Conditions	
		 _
Ready	Position 19.5:0.1 No Appli	▶ ication

# Page View Designer specific Menu Functions

"File" menu	
Import	Opens the "Open" dialog box used to import an exported print form.
Export	Opens the "Form Maintenance" dialog box used to select and export print forms.
Delete/Rename	Opens the "Form Maintenance" dialog box used for renaming and deleting print forms.
Page Setup	Opens the "Page Setup" dialog box used for specifying the left and the right margin.
"Edit" menu	
Remove all fields from cu	rrent section
	Removes the fields from the selected section.
Hide current section	Hides the selected section.
"Sections" menu	
List of the sections that ar currently used for the form	e available for the current print form. Checked sections are າ.
"View" menu	
Toolbar	Switches the toolbar on (check mark) and off.
Status Bar	Switches the status bar on (check mark) and off.

Fields	Opens the "Fields" information box with the database fields used for the selected section.
Properties	Opens the "Properties" of the selected field.
Look	Opens the "Look" dialog box used for window settings.
"Layout" menu	

Help functions for a correct alignments of fields.

## Page View Designer specific Toolbar Functions

?	🖩 🖬 🗗 🛱 🎜	🖅 🚺 📷 🗆 🔿 🕍 📴 🕮 🛄 💽 🛛 Zoom 100 💌
1	234567	8     9     10     11     12     13     14     15     16     17     18
1	About	Page View Designer version info.
2	Grid, Zoom, Ruler	Opens the "Look" dialog box used for window settings.
3	Toggle Fields	Opens the "Fields" information box with the database fields used for the selected section.
4	Toggle Properties	Opens the "Properties" of the selected field.
5	Left Alignment	Active if more than one field is selected.
6	Top Alignment	Active if more than one field is selected.
7	Right Alignment	Active if more than one field is selected.
8	Same Horizontal Size	e
		Active if more than one field is selected.
9	Same Vertical Size	Active if more than one field is selected.
10	Text	Used to specify a text field.
11	Rectangle	Used to draw rectangles.
12	Ellipse	Used to draw ellipses.
13	Bitmap	Used to enter a picture, e.g., a logo. Supported formats: *.bmp, *.pcx, *.jpg.
14	Date/Time	Used to enter a field with date and time.
15	Page Number	Used to enter a page count field.
16	Form Name	Used to enter a field for the form name.
17	Login User	Used to insert the Name of the logged in user.
18	Zoom	Selection of predefined zoom values.

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